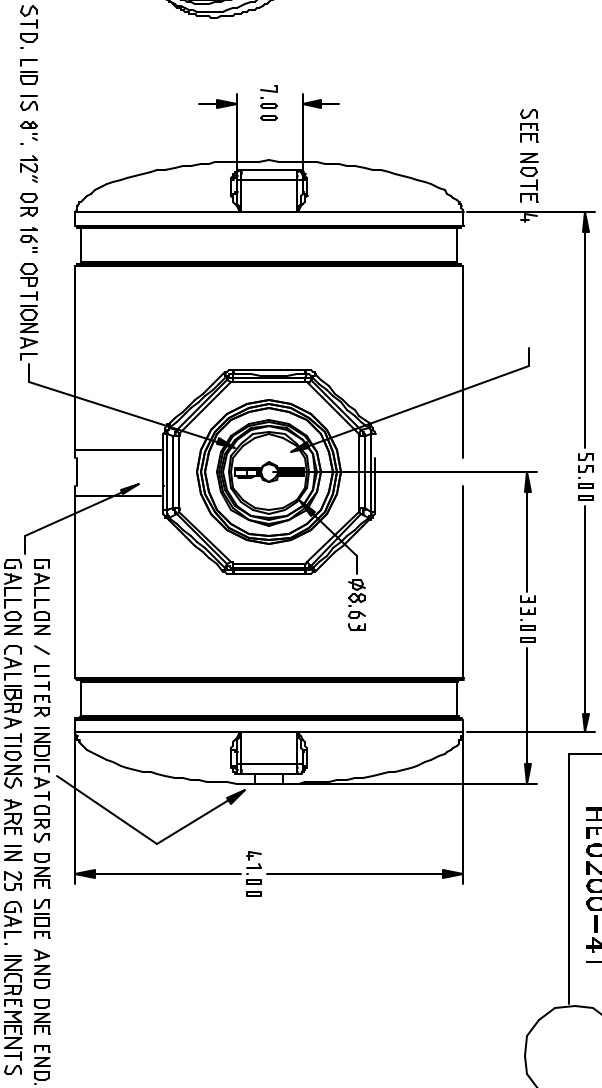
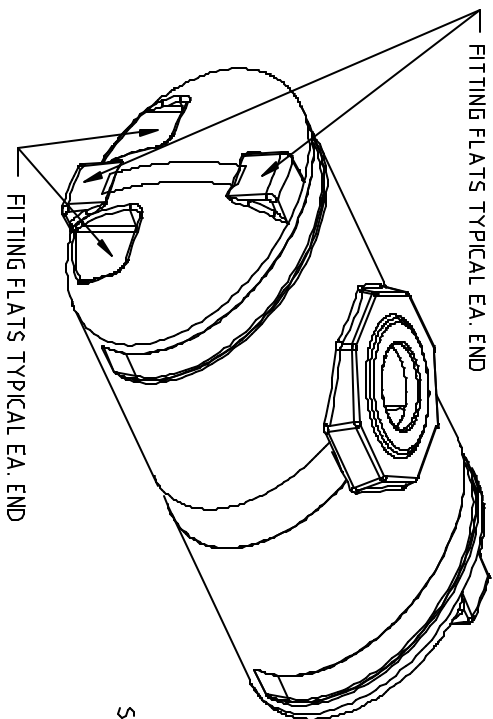


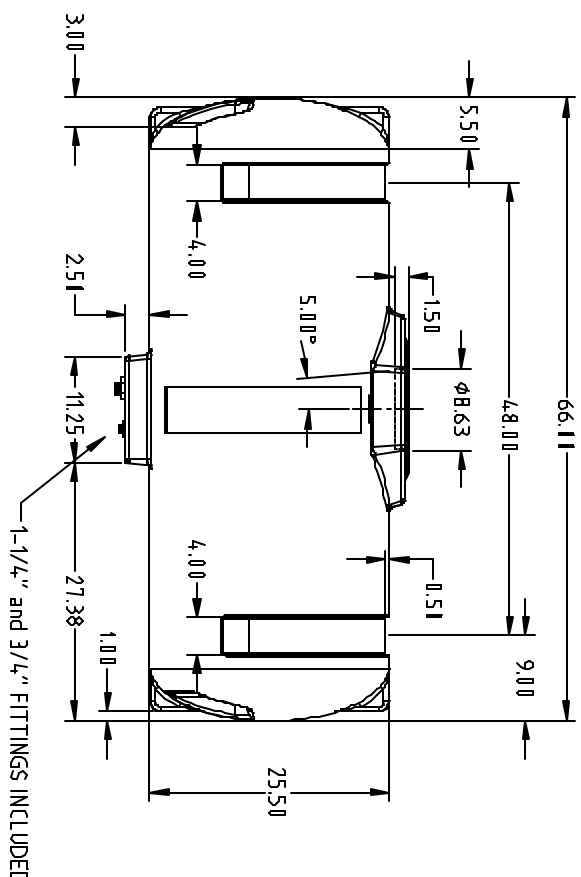
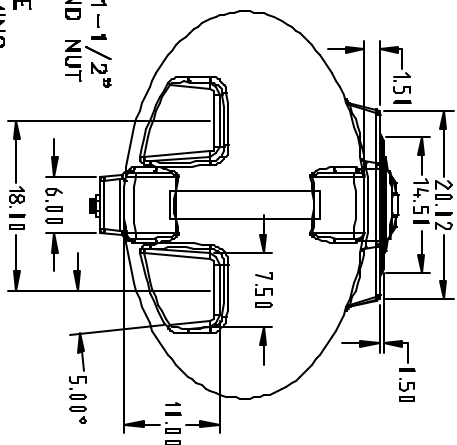
PROPRIETARY DATA

PROPERTY OF ACE ROTO-MOLD MFG., INC. INFORMATION FURNISHED HEREIN IS THE PROPERTY OF ACE ROTO-MOLD MFG., INC. AND SHALL NOT BE USED, DISCLOSED TO OTHERS, OR COPIED WITHOUT THE EXPRESS WRITTEN CONSENT OF ACE ROTO-MOLD MFG., INC. ALL RIGHTS RESERVED.

HE0200-41



- GENERAL NOTES:**
1. USE .027 IN./IN. SHRINK ALLOWANCE
 2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
 3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
 4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.



REV	DESCRIPTION	DATE	APPRD	DRAWN / DATE
				REH/4/16/01
				APPRD. / DATE
				REH/4/16/01

MATERIAL / SHOT WEIGHT	M111	M134	U625	P938
NOTES:	1. 260 NOMINAL WALL			

CLIENT / DESCRIPTION

Ace Roto-Mold
A DIVISION OF DEN HARTOG INDUSTRIERING.

ACE 200 GALLON ELLIPTICAL TANK

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION ANSI 14.2M	SCALE	PART NO.
+ .5% @ 68° F		N.S.	HE0200-41