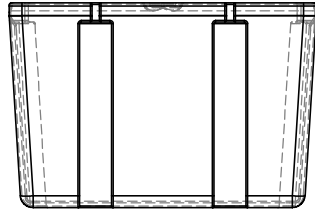
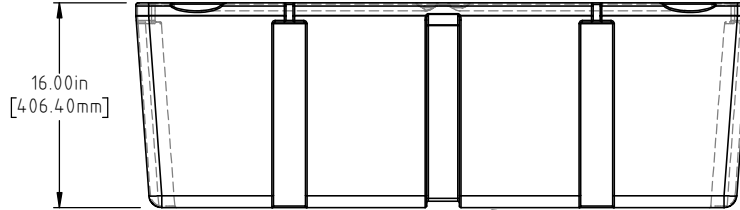
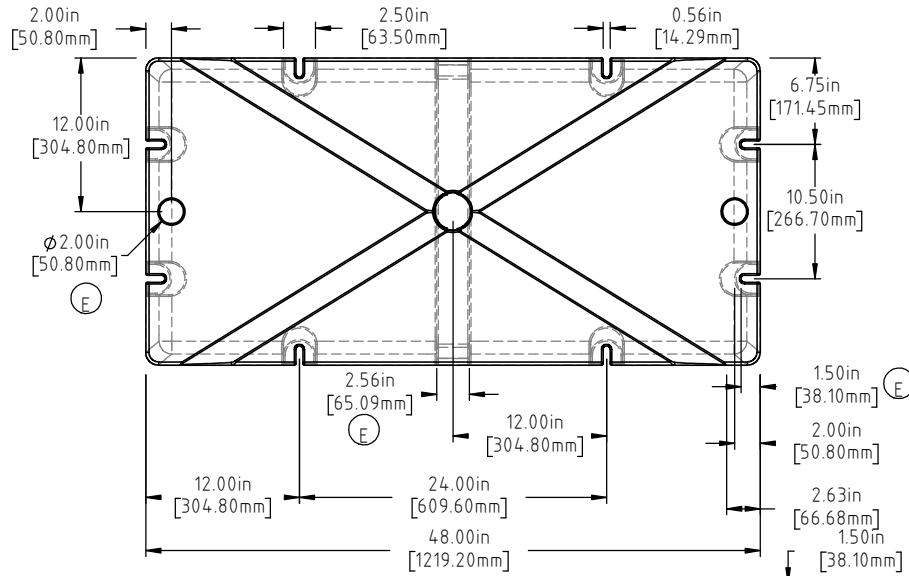


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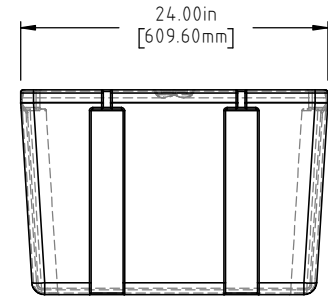


D

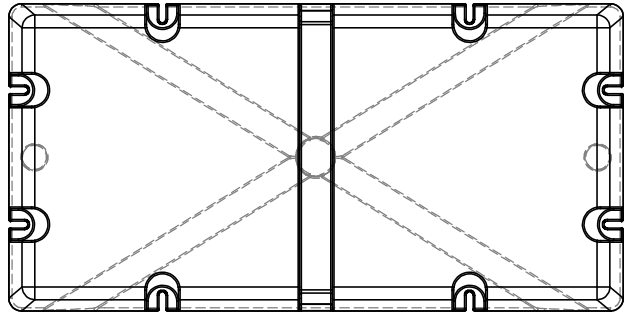


16.00in [406.40mm]

45.78in [1162.92mm]



22.13in [561.98mm]



D

E	DIMENSIONS UPDATED. SPINWELD DETAILS ADDED.	ADH 11/16/16	3321
D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	39 LBS WAS 37 LBS, 581 LBS WAS 585 LBS	ADH 6/20/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/12/08	1685
A	ADD BUOYANCY NOTE	GWC 1/8/07	
A	CHANGE WEIGHTS AF WAS 25 FF WAS 40	GWC 1/8/07	
1	CHANGE WEIGHTS	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
DEAN 10/12/93	POLYETHYLENE
APPRD. / DATE	
ADH 11/5/07	

SHOT WEIGHT:	NOTES: (A)(C)
27 LBS.(12.25 KG.)	1.) AF 27 LBS.(12.25 KG.)
SHIPPING WEIGHT:	2.) FF 39 LBS.(17.69KG.)
SEE NOTES	3.) 0.150 IN (3.81 mm) NOM. WALL
FINISH:	

(A)(L) NOTE: BUOYANCY IS 581 LBS.(263.54 KG)

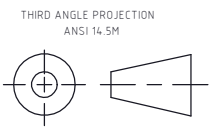


Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy
4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED

POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°
±1% @ 68°F	



DESCRIPTION	24 X 48 X 16 FLOAT
SCALE	N.S.
PART NO.	2448-16