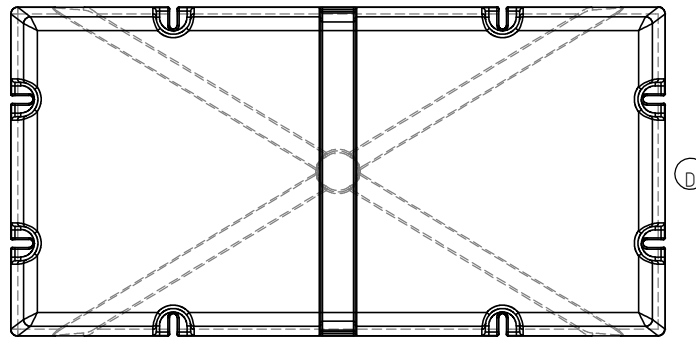
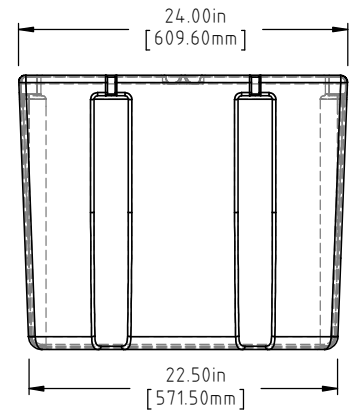
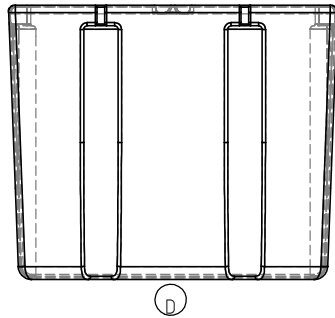
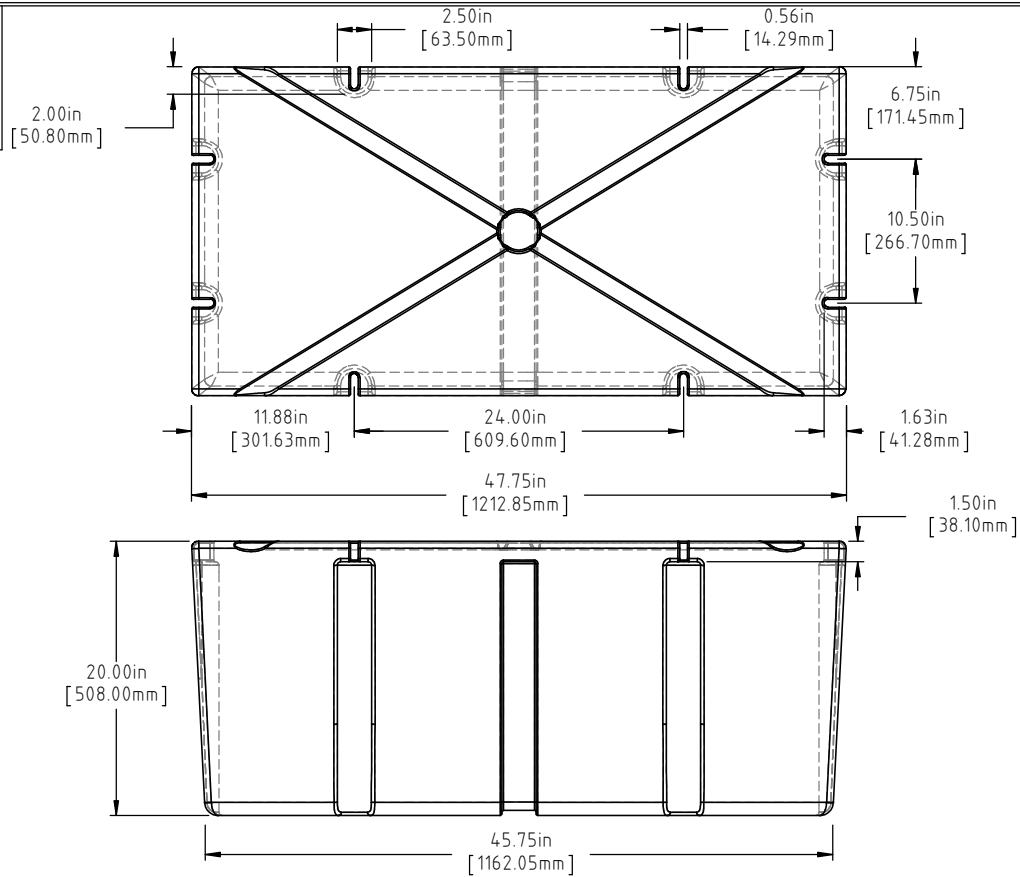


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D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	44 LBS WAS 42 LBS, 729 LBS WAS 730 LBS	ADH 6/20/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/12/08	1685
A	ADD BUOYANCY NOTE	GWC 1/8/07	
A	CHANGE WEIGHTS AF WAS 28 FF WAS 48	GWC 1/8/07	
1	CHANGE WEIGHTS	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DEAN 10/13/93	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	
SHOT WEIGHT: 30 LBS. (13.61 KG.)	NOTES: (A) (C) 1.) AF 30 LBS. (13.61 KG.) 2.) FF 4.4 LBS. (19.96 KG.) 3.) 0.150 IN (3.81 mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

(A) (C)
NOTE: BUOYANCY IS 729 LBS. (330.67 KG)



Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	24 X 48 X 20 FLOAT
SCALE	N.S.
PART NO.	2448-20

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED

POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°
±1% @ 68°F	

