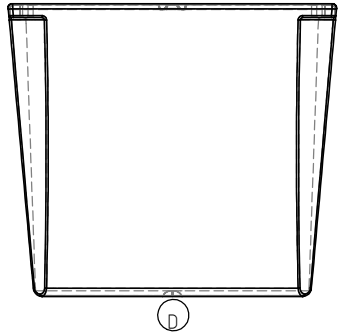
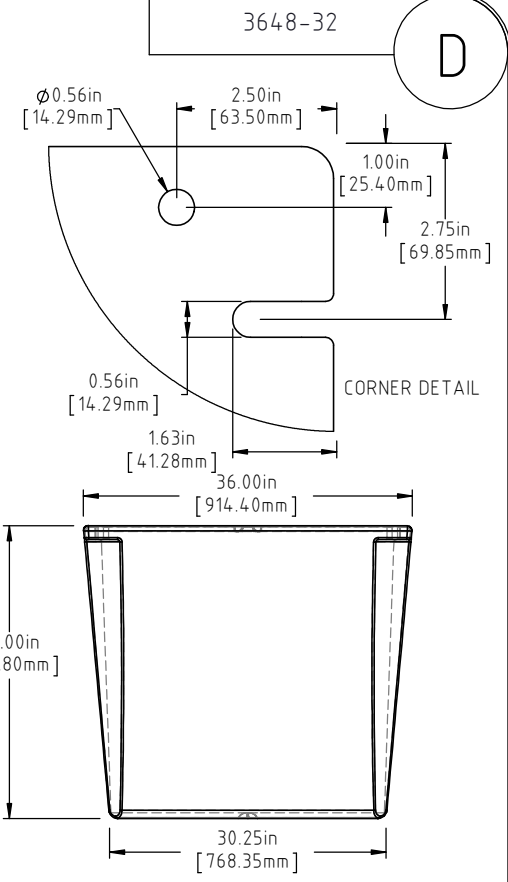
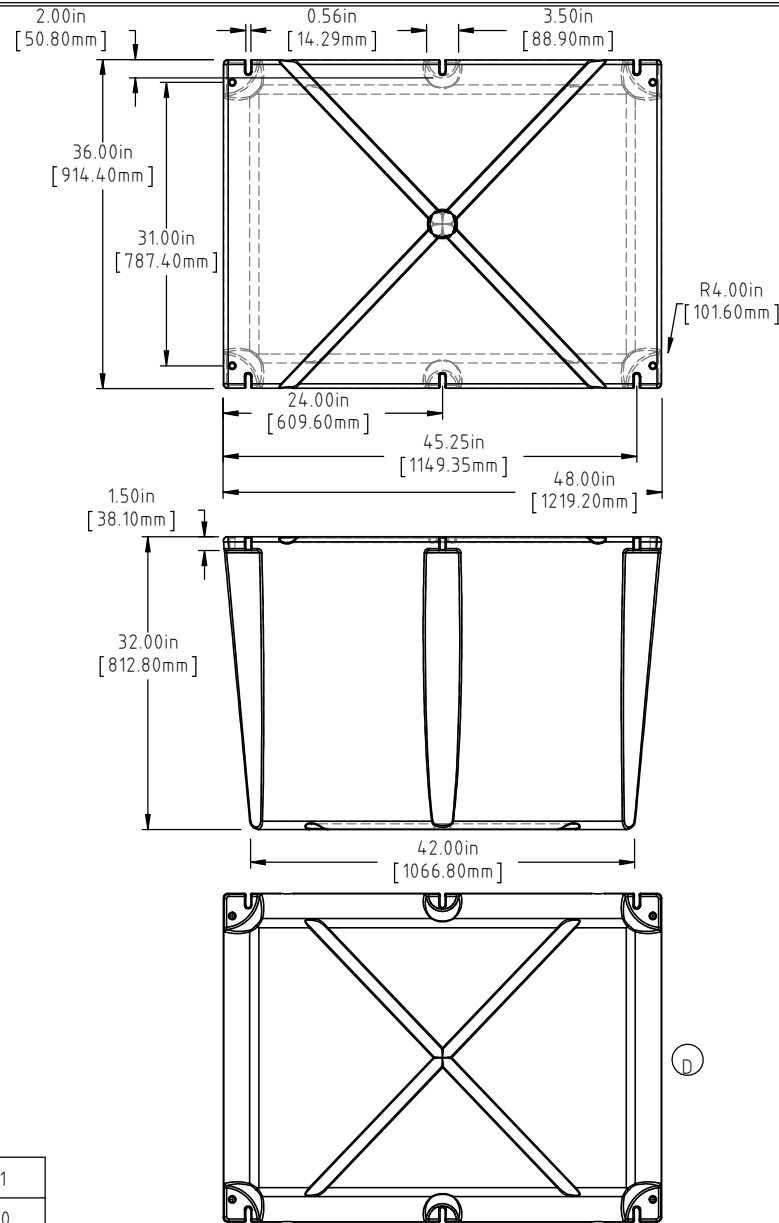


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(A)(C)  
NOTE: BUOYANCY IS 1644 LBS.(745.71 KG)

D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	82 LBS WAS 88 LBS, 1644 LBS WAS 1609 LBS	ADH 6/21/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/17/08	1685
A	ADD BUOYANCY NOTE	GWC 1/8/07	
A	CHANGE WEIGHTS AF WAS 53 FF WAS 80	GWC 1/8/07	
REV	DESCRIPTION	BY / DATE	CCN
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M	
POLYETHYLENE		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°	
±1% @ 68°F			

DRAWN / DATE REH 1/5/01	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	
SHOT WEIGHT: 52 LBS.(23.59 KG.)	NOTES: (A)(C) 1.) AF 52 LBS.(23.59 KG.) 2.) FF 82 LBS.(37.19 KG.) 3.) 0.175in(4.45mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

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Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	36 X 48 X 32 FLOAT	
SCALE	N.S.	PART NO. 3648-32