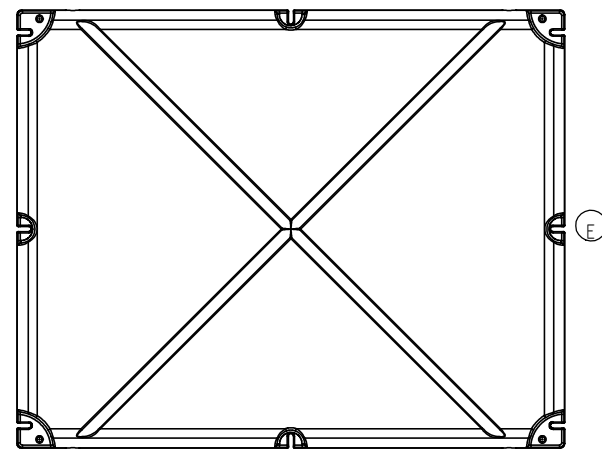
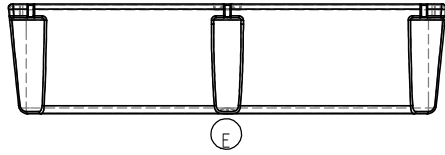
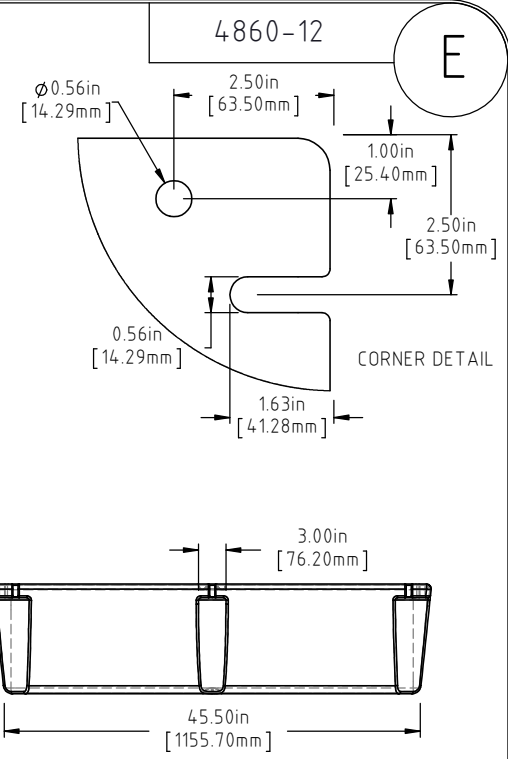
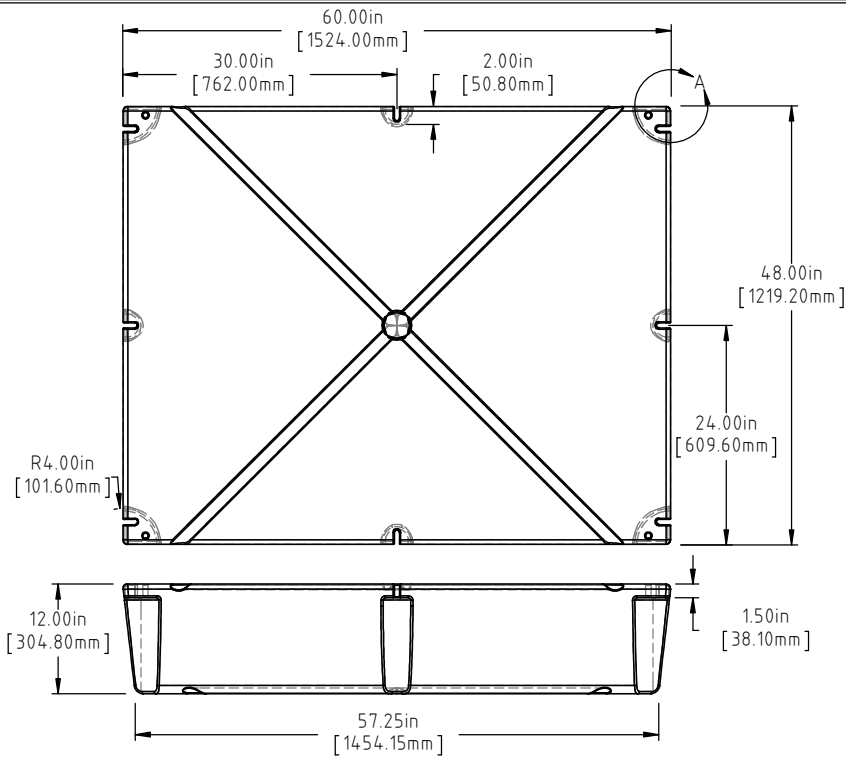


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E	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
D	73 LBS WAS 69 LBS, 1101 LBS WAS 1100 LBS	ADH 6/25/12	2420
C	METRIC DIMENSIONS ADDED	ADH 7/1/08	1685
B	ADD BUOYANCY NOTE	GWC 1/11/07	
B	CHANGE WEIGHTS FF WAS 70	GWC 1/11/07	
A	CHANGE SLOT ORIENTATION	DHJ 6/16/04	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
DHJ 6/21/96	
APPRD. / DATE	POLYETHYLENE
ADH 11/5/07	

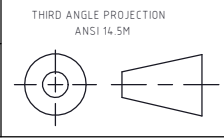
(B)(D) NOTE: BUOYANCY IS 1101 LBS.(499.41 KG)



Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy
4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
POLYETHYLENE
±1% @ 68°F



THIRD ANGLE PROJECTION
ANSI 14.5M
SHOT WEIGHT: 50 LBS. (22.68 KG.)
SHIPPING WEIGHT: SEE NOTES
FINISH:

NOTES: (B)(D)
1.) AF 50 LBS. (22.68 KG.)
2.) FF 73 LBS. (33.11 KG.)
3.) 0.150 IN (3.81 mm) NOM. WALL

DESCRIPTION	48 X 60 X 12 FLOAT	
SCALE	N.S.	PART NO. 4860-12