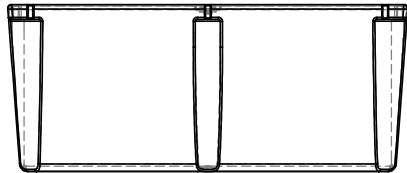
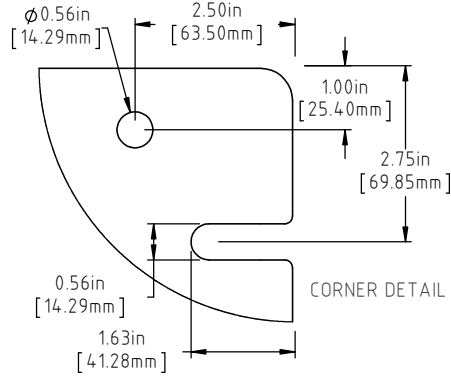


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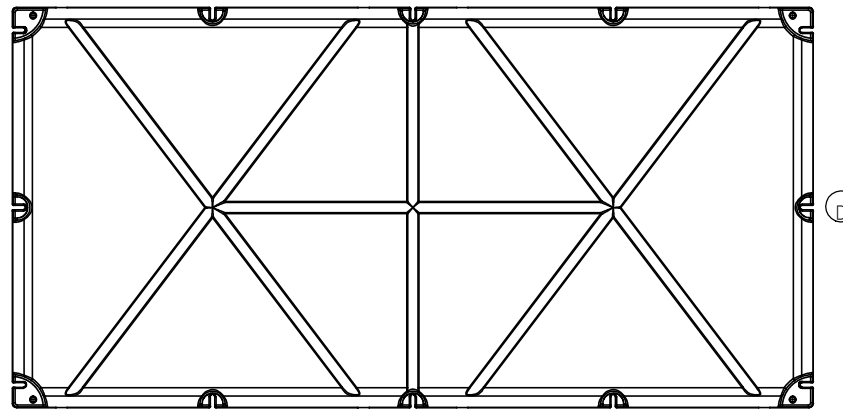
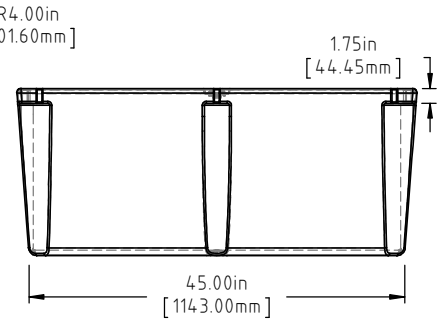
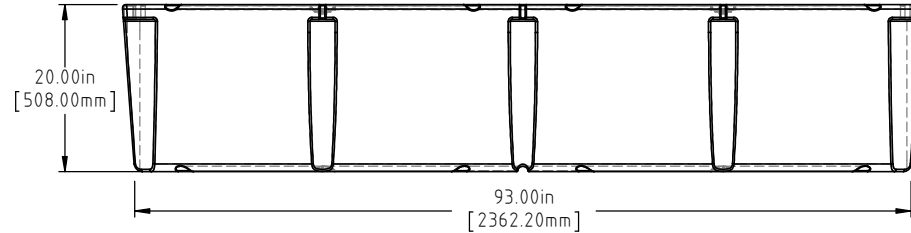
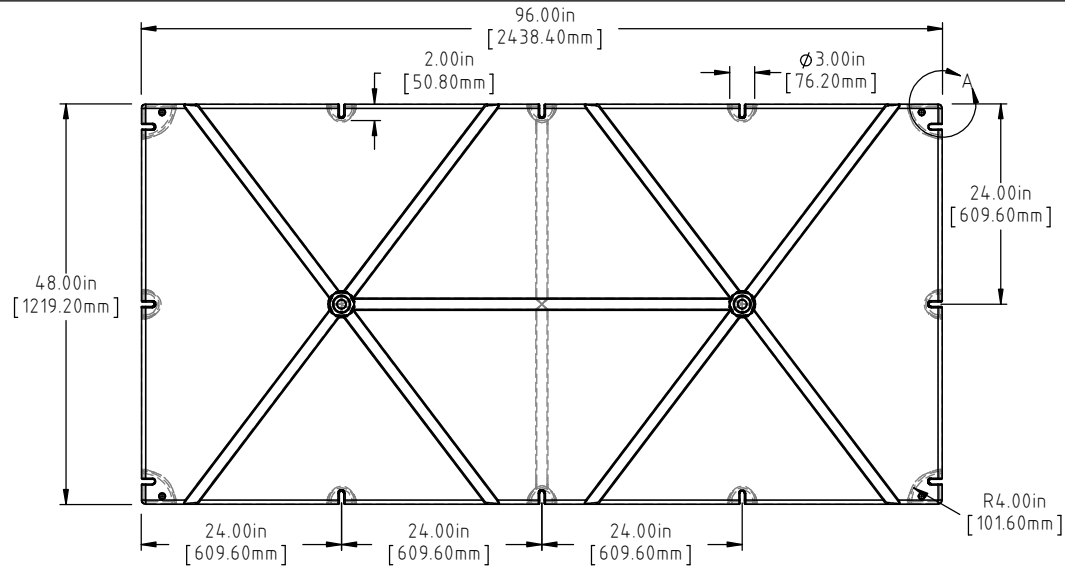
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D



D

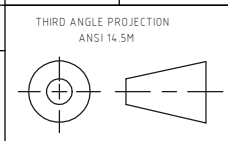


(A) (C)
NOTE: BUOYANCY 2996.00 LBS.(1358.96 KG.)

D	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
C	145 LBS WAS 141 LBS, 2996 LBS WAS 2990 LBS	ADH 6/27/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/23/08	1685
A	ADD BUOYANCY NOTE	GWC 1/11/07	
A	CHANGE WEIGHT AF WAS 90 FF WAS 157	GWC 1/11/07	
1	CHANGE WEIGHT	11/17/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DEAN 10/19/93	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/6/07	

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
POLYETHYLENE METAL
DECIMAL ± .125"
FRACTION ± 1/4"
ANGLE ± 1°
±1% @ 68°F



SHOT WEIGHT:
91 LBS.(41.28 KG.)
SHIPPING WEIGHT:
SEE NOTES
FINISH:

NOTES: (A) (C)
1.) AF 91 LBS.(41.28 KG.)
2.) FF 145 LBS.(65.77 KG)
3.) 0.150in(3.81mm) NOM. WALL

Den Hartog

INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	48 X 96 X 20 FLOAT	
SCALE	N.S.	PART NO. 4896-20