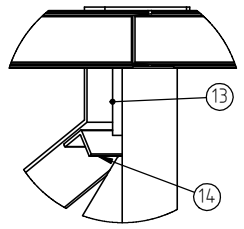
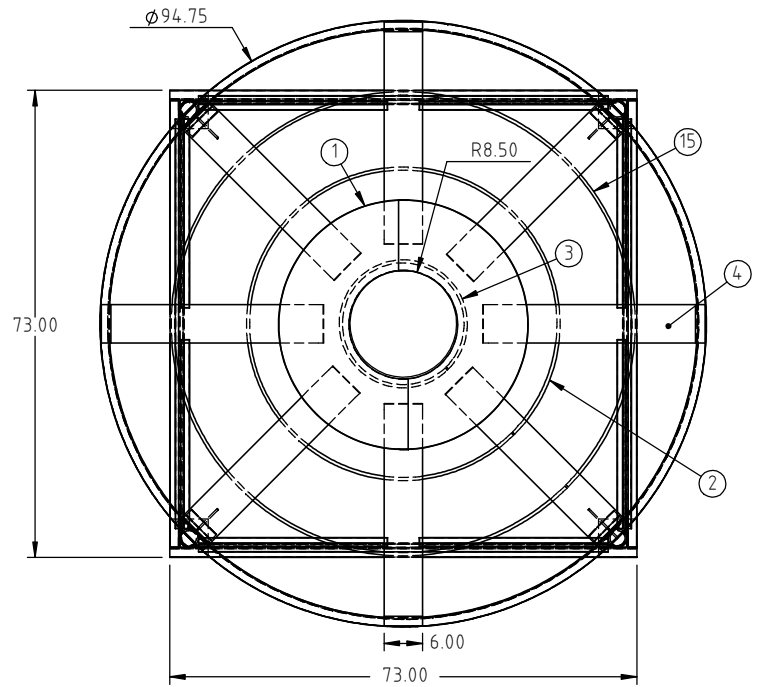
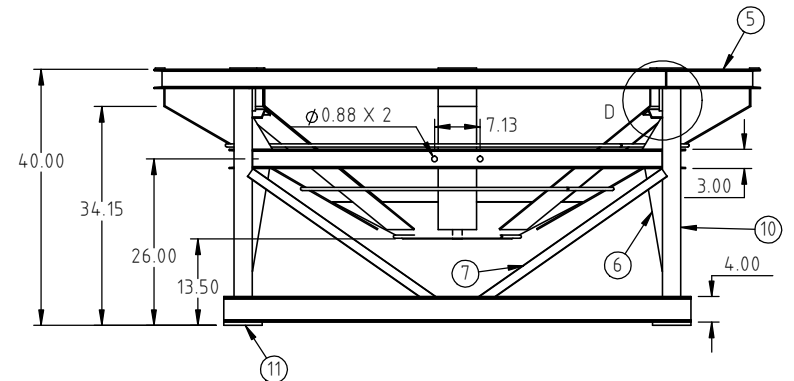
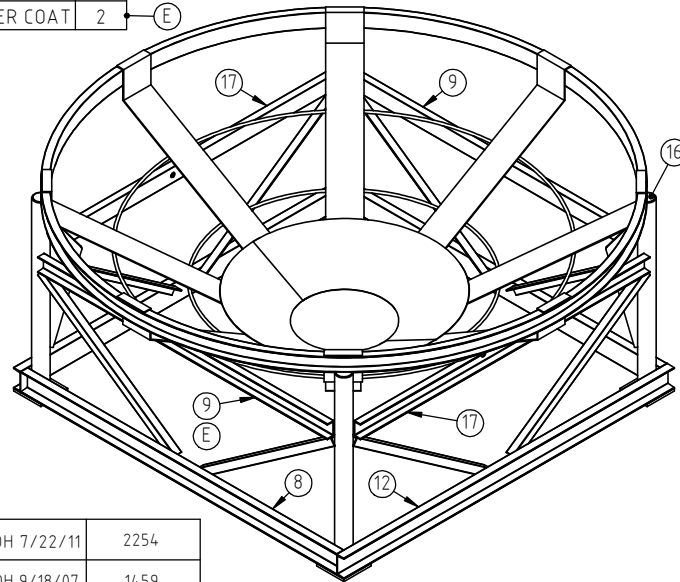


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| KEY | PART NUMBER | DESCRIPTION | QTY. |
|-----|---------------|---------------------------|------|
| 1 | CB090-30ST-1 | PANBASE | 2 |
| 2 | CB090-30ST-2 | MIDDLE RING | 1 |
| 3 | CB090-30ST-3 | LOWEST RING | 1 |
| 4 | CB090-30ST-4 | BENT SUPPORT STRAP | 8 |
| 5 | CB090-30ST-5 | CHANNEL RING | 1 |
| 6 | 12118 | GUSSET | 4 |
| 7 | CB090-30ST-7 | ANGLE BRACING | 8 |
| 8 | CB090-30ST-8 | BASE CHANNEL (SHORT) | 2 |
| 9 | CB090-30ST-9 | CHANNEL BRACE | 2 |
| 10 | CB090-30ST-10 | LEG PIPE | 4 |
| 11 | CB090-30ST-11 | LEG BASE | 4 |
| 12 | CB090-30ST-12 | BASE CHANNEL | 2 |
| 13 | CB090-30ST-13 | ROD FILLER | 8 |
| 14 | CB090-30ST-14 | ANGLE BRACING (SHORT) | 4 |
| 15 | CB090-30ST-15 | TOP RING | 1 |
| 16 | CB090-30ST-16 | LEG PLUG | 4 |
| 17 | CB090-30ST-17 | CHANNEL BRACE-POWDER COAT | 2 |



DETAIL D
SCALE 1: 10

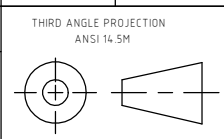


| | | | |
|-----|---|-------------|------|
| E | HOLES FOR POWDER COATING ADDED TO TWO LEGS COMPONENT TABLE/DRAWING TEMPLATE UPDATED | ADH 7/22/11 | 2254 |
| D | PART NUMBER CORRECTED | ADH 9/18/07 | 1459 |
| C | S-14GA UPDATED TO SJCB090 P.B. | GWC 3/8/07 | |
| B | TOLERANCE WAS 1% @ 68°F | GWC 3/8/07 | |
| A | ISOLATED STAND, ADDED B.O.M. | NVE 6/6/06 | |
| REV | DESCRIPTION | BY / DATE | CCN |

| | |
|----------------|----------|
| DRAWN / DATE | MATERIAL |
| ADH 7/2/07 | |
| APPROD. / DATE | |
| REH 7/18/07 | |

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED

| | |
|--------------|---|
| POLYETHYLENE | METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1° |
| ±1% @ 68°F | |



SHOT WEIGHT:
SHIPPING WEIGHT: 640.00 LBS
FINISH: POWDER COATING, BLACK TILE, 40012

NOTES:



Den Hartog
INDUSTRIES, INC.

Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

| | | |
|-------------|-------------------------------------|---------------------|
| DESCRIPTION | CONE BOTTOM STAND FOR 30°, 90° TANK | |
| SCALE | N.S. | PART NO. CB090-30ST |