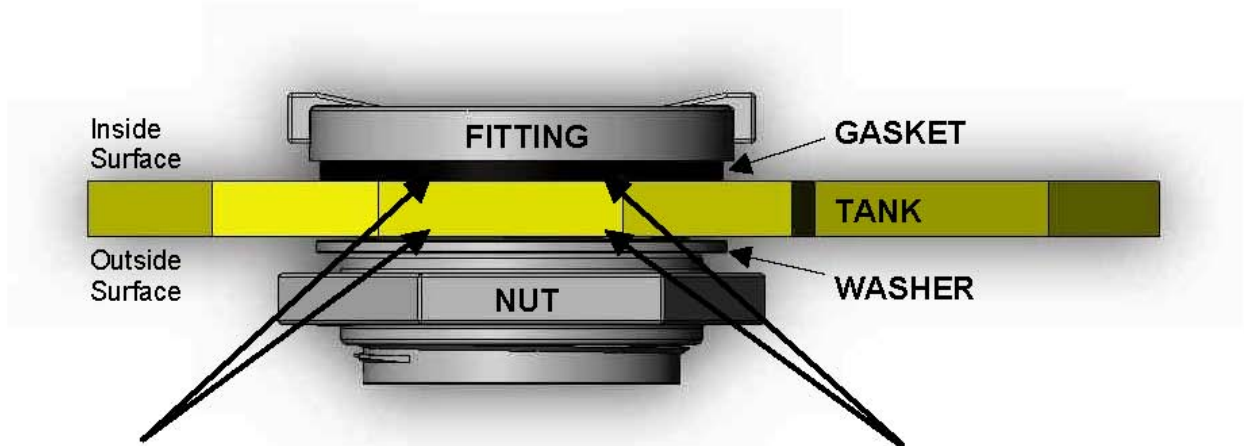


# Ace Roto-Mold Polyethylene Tanks

## Fitting Installation Guidelines



- Drill hole as straight as possible through tank at fitting location – recommend using hole saw at smallest diameter possible. Be careful not to drill hole too close to edge of sump or tank bottom. Wall thickness variation must not exceed .050 at the sealing surface of the fitting gasket.
- Deburr edge of hole on both sides to allow smooth sealing surface
- One gasket between fitting and tank, one washer between nut and tank
- Tighten nut to hand-tight plus  $\frac{1}{2}$  turn



- Must remove burr and any shavings on tank surface to allow gasket to seal properly
- Do NOT deburr too much material around opening – only remove lip from saw cut, do not carve extra material out

### NOTES:

- Edge of drilled holes for fittings must be at least 1" from adjacent surface or radius to allow sufficient space for gasket and washer to seal.
- Washer is not provided with Banjo fittings.