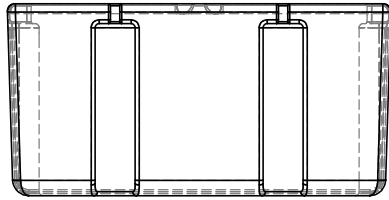
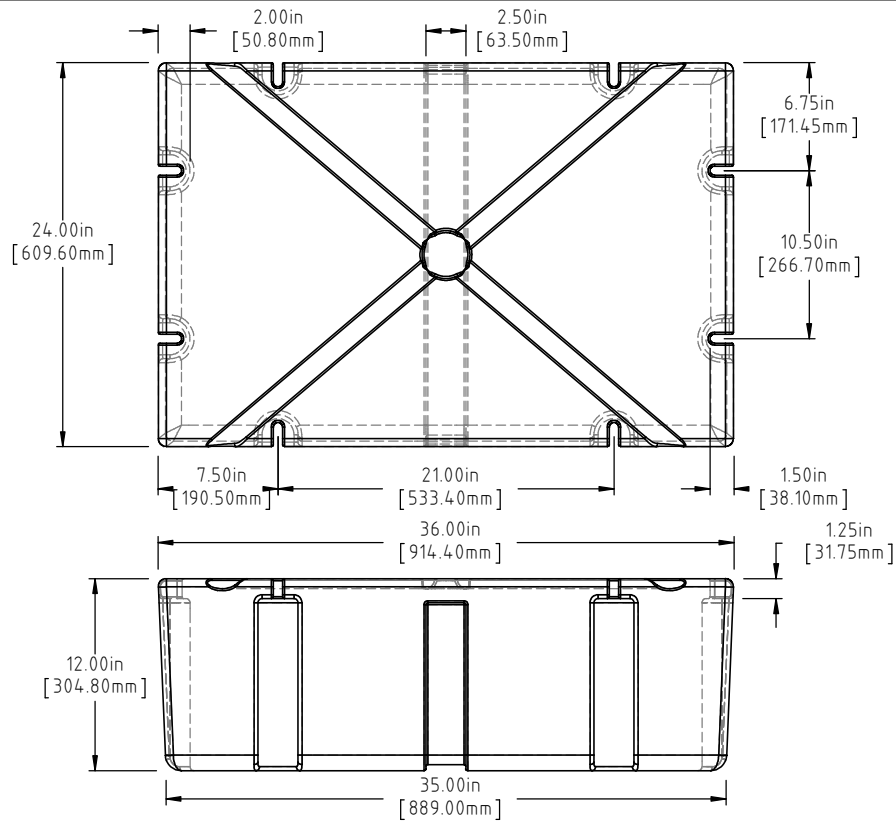
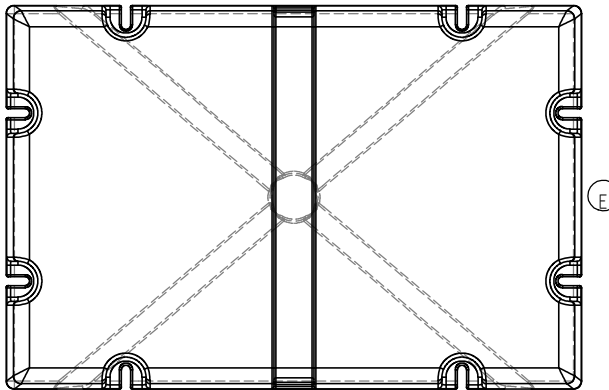


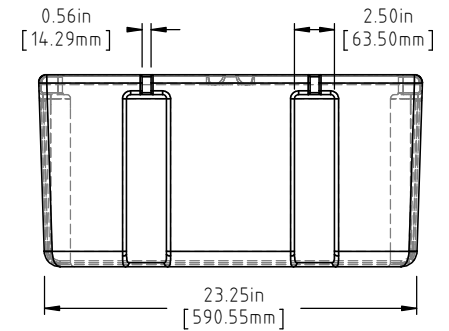
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F



F



E	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
D	27 LBS WAS 26 LBS, 318 LBS WAS 316 LBS	ADH 6/18/12	2420
C	METRIC DIMENSIONS ADDED	ADH 6/11/08	1685
B	ADDED BUOYANCY	GWC 12/5/06	
A	CHANGE WEIGHT	GWC 12/5/06	
1	CHANGE WEIGHT	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DHJ 10/15/93	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	
SHOT WEIGHT: 20 LBS.(9.07 KG.)	NOTES: (A) (D)
SHIPPING WEIGHT: SEE NOTES	1.) AF 20 LBS.(9.07 KG.) 2.) FF 27 LBS.(12.25 KG.) 3.) 0.150in (3.81mm) NOM. WALL
FINISH:	

(D) (B) NOTE: BUOYANCY 318 LBS.(144.24 KG.)



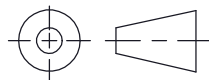
Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
POLYETHYLENE METAL
DECIMAL ± .125"
FRACTION ± 1/4"
ANGLE ± 1°
±1% @ 68°F

THIRD ANGLE PROJECTION
ANSI 14.5M



DESCRIPTION	24 X 36 X 12 FLOAT
SCALE	N.S.
PART NO.	2436-12