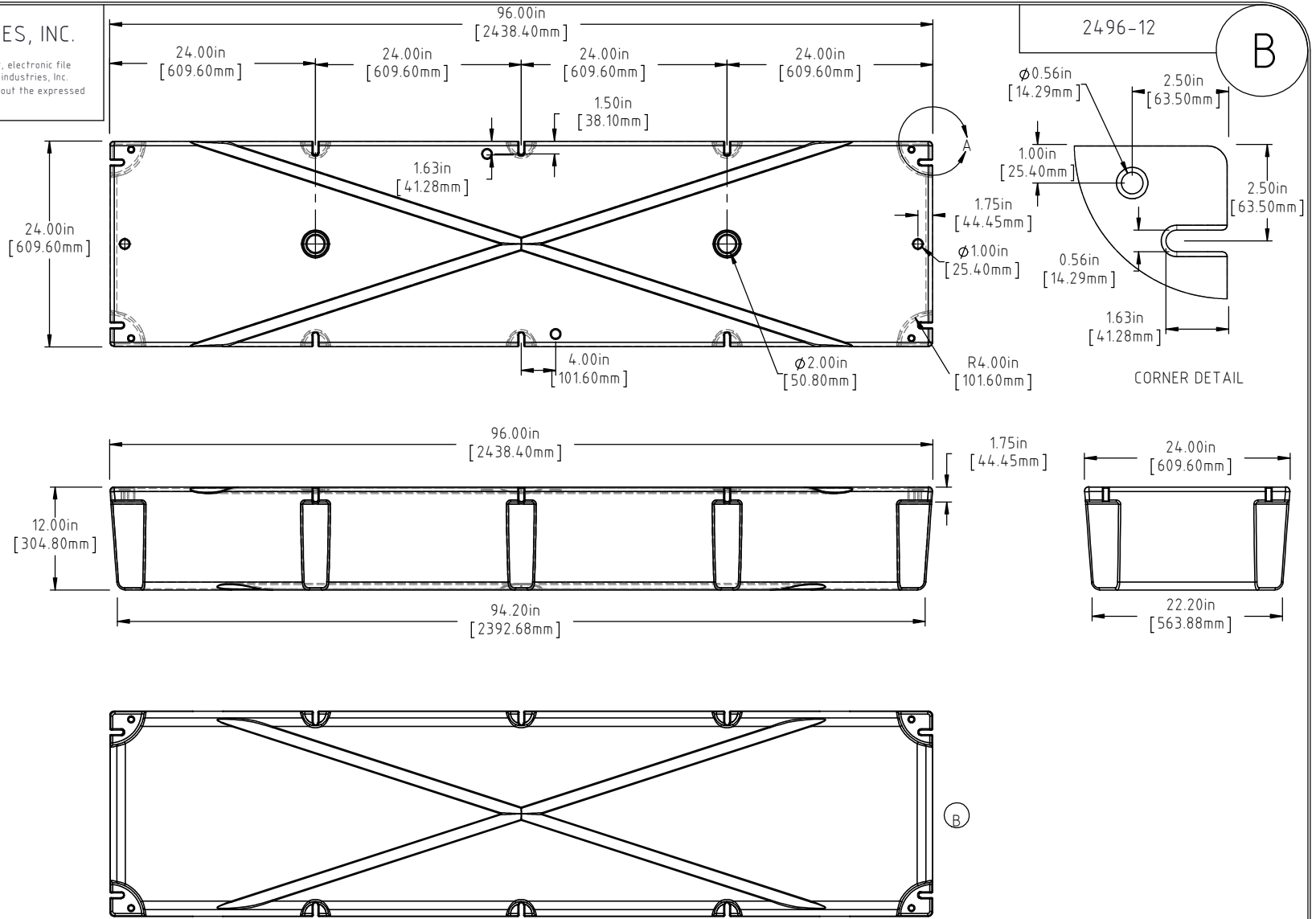


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(A) NOTE: BUOYANCY 866.00 LBS.(392.81 KG.)

B	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971	DRAWN / DATE DHJ 9/19/07	MATERIAL POLYETHYLENE
A	866 LBS WAS 547 LBS	ADH 6/20/12	2420	APPRO. / DATE REH 12/5/07	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT: 48 LB.(19.05 KG.)	NOTES: 1.) AF = 48 LB.(19.05 KG.) 2.) FF = 64 LB.(29.03 KG.) 3.) 0.150in (3.81mm) NOM. WALL
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°	SHIPPING WEIGHT: SEE NOTES		FINISH:	
±1% @ 68°F					

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INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	24 x 96 x 12 FLOAT	
SCALE	N.S.	PART NO. 2496-12