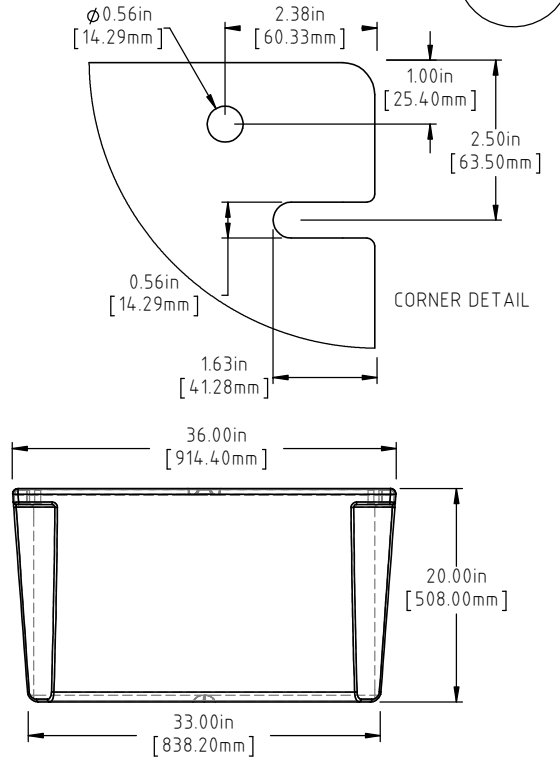
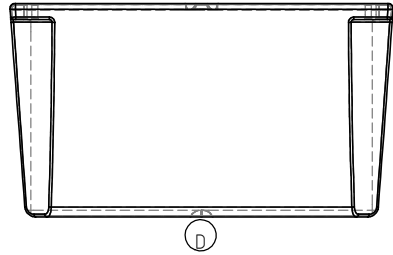
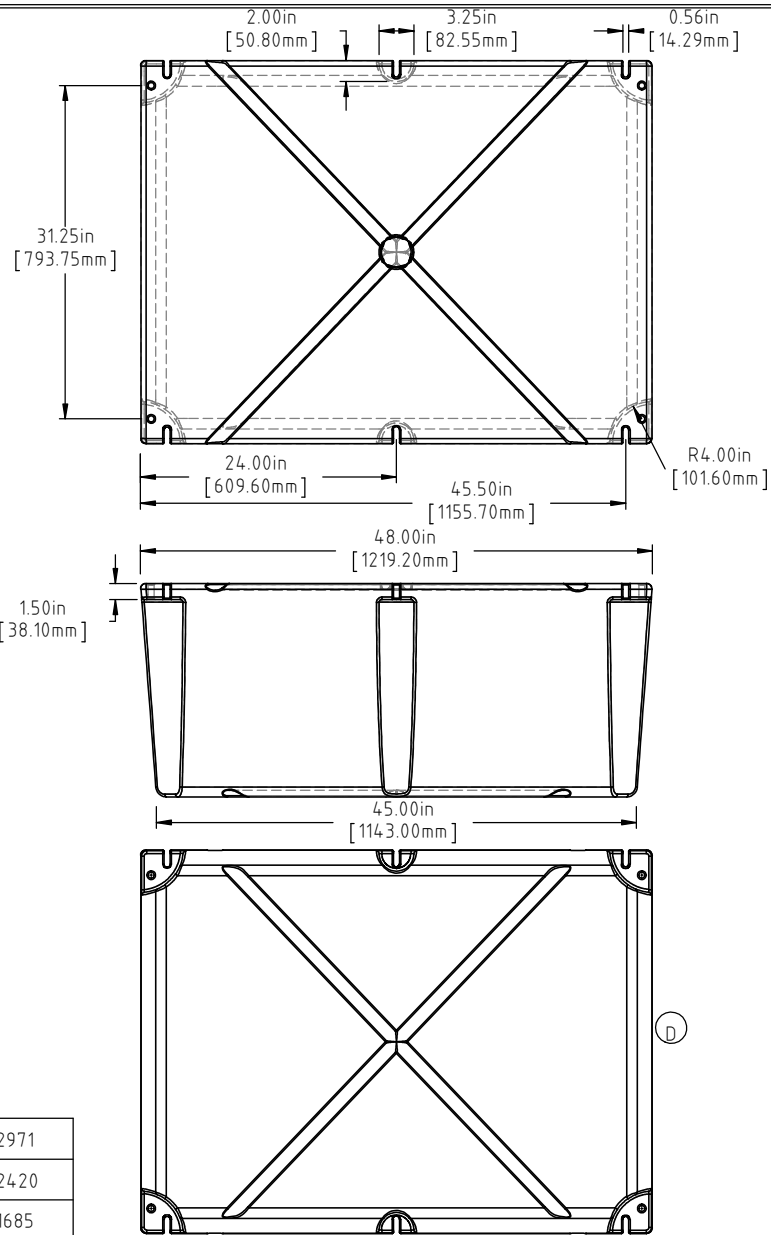


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3648-20

D



D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	62 LBS WAS 59 LBS, 1088 LBS WAS 1066 LBS	ADH 6/21/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/6/08	1685
A	ADD BUOYANCY NOTE	GWC 1/8/07	
A	CHANGE WEIGHTS AF WAS 37 FF WAS 66	GWC 1/8/07	
1	CHANGE WEIGHTS	11/18/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DHJ 4/4/94	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	

NOTE: BUOYANCY IS 1088 LBS.(493.51 KG)

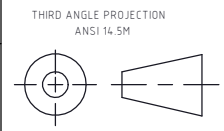


**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
POLYETHYLENE METAL  
DECIMAL ± .125"  
FRACTION ± 1/4"  
ANGLE ± 1°  
±1% @ 68°F



SHOT WEIGHT:  
40 LBS.(18.14 KG.)  
SHIPPING WEIGHT:  
SEE NOTES  
FINISH:

NOTES: (A) (C)  
1.) AF 40 LBS.(18.14 KG.)  
2.) FF 62 LBS.(28.12 KG.)  
3.) 0.150 IN (3.81 mm) NOM.  
WALL

DESCRIPTION 36 X 48 X 20 FLOAT	SCALE N.S.	PART NO. 3648-20
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