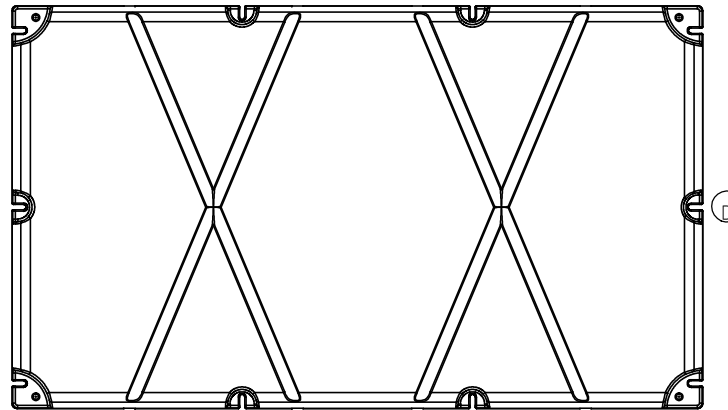
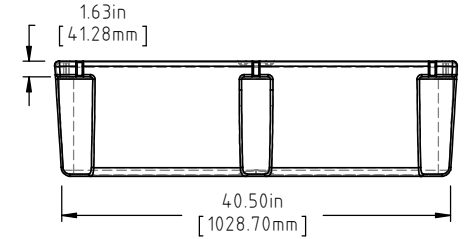
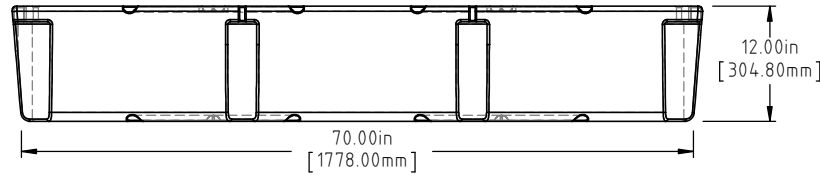
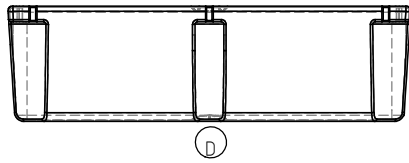
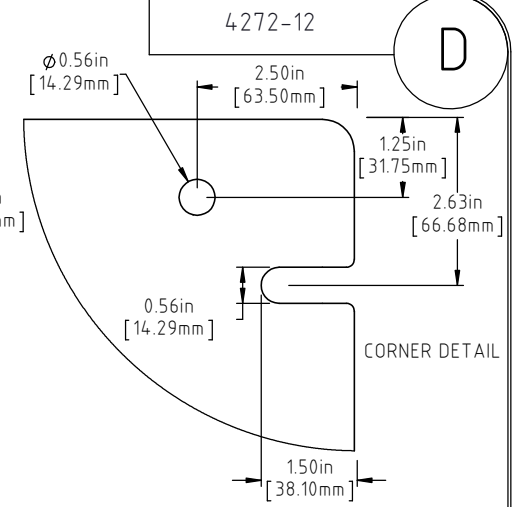
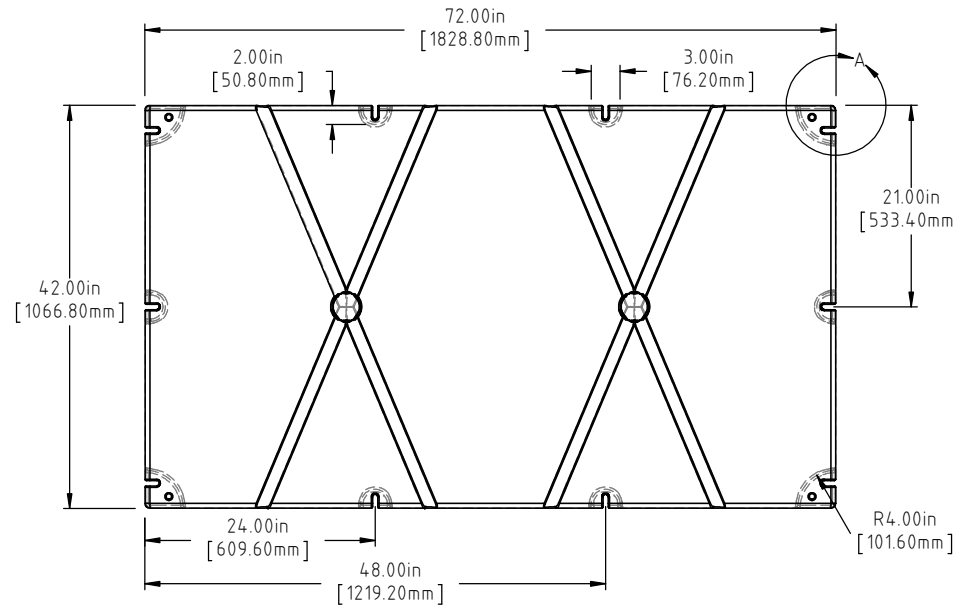


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(A)(C) NOTE: BUOYANCY IS 1166 LBS.(528.89 KG)

D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	80 LBS WAS 70 LBS, 1166 LBS WAS 1159 LBS	ADH 6/25/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/18/08	1685
A	ADD BUOYANCY NOTE	GWC 1/10/07	
A	CHANGE WEIGHTS FF WAS 72	GWC 1/10/07	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
REH 10/15/02	POLYETHYLENE
APPRD. / DATE	
ADH 11/5/07	



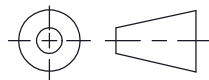
**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
POLYETHYLENE METAL  
DECIMAL ± .125"  
FRACTION ± 1/4"  
ANGLE ± 1°  
±1% @ 68°F

THIRD ANGLE PROJECTION  
ANSI 14.5M



SHOT WEIGHT: 50 LBS. (22.68 KG.)	NOTES: (A)(C) 1.) AF 50 LBS. (22.68 KG.) 2.) FF 80 LBS. (36.29 KG.) 3.) 0.130 IN (3.30 mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

DESCRIPTION	42 X 72 X 12 FLOAT
SCALE	N.S.
PART NO.	4272-12