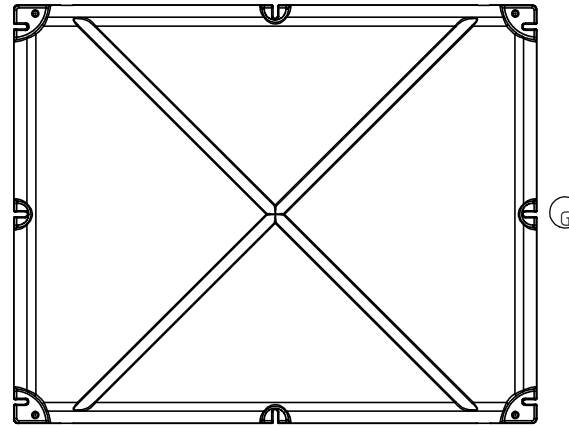
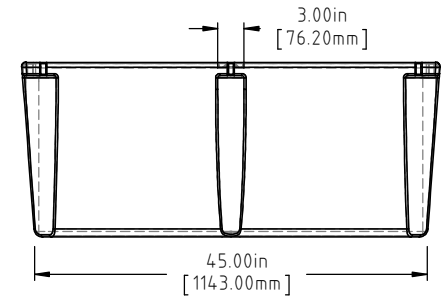
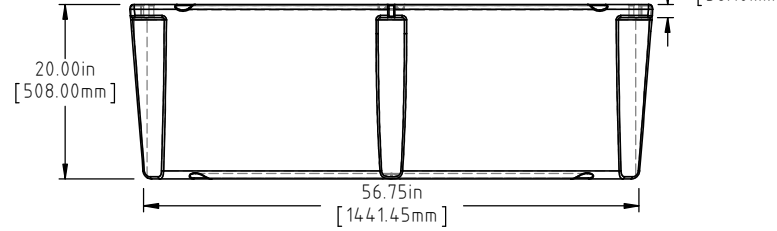
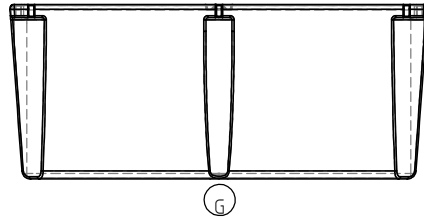
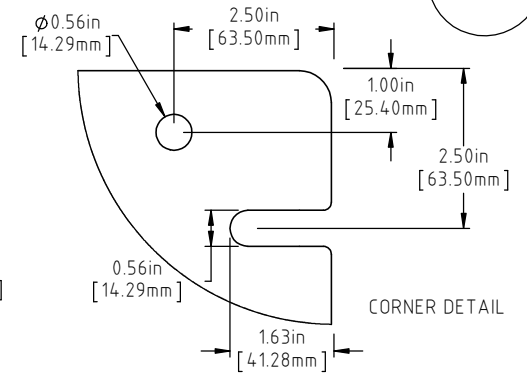
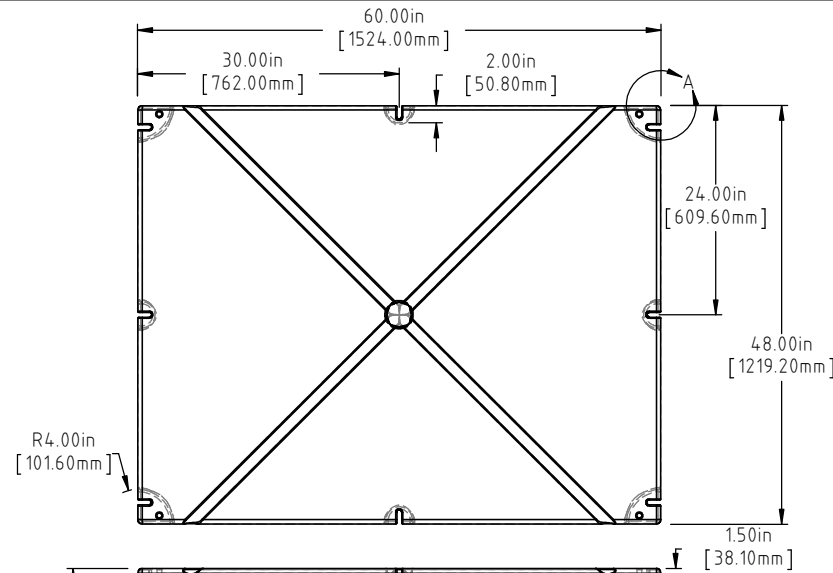


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4860-20

G



G	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2968
F	92 LBS WAS 91 LBS, 1851 LBS WAS 1855 LBS	ADH 6/25/12	2420
E	METRIC DIMENSIONS ADDED	ADH 7/1/08	1685
D	ADD BUOYANCY NOTE	GWC 1/11/07	
C	CHANGE WEIGHTS AF WAS 62 FF WAS 98	GWC 1/11/07	
B	CHANGE SLOT ORIENTATION	DHJ 6/16/04	
A	CHANGE WEIGHTS	11/17/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DEAN 11/17/93	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/20/07	

NOTE: BUOYANCY IS 1851 LBS.(839.60 KG)

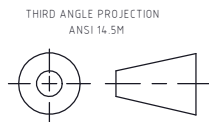


Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
POLYETHYLENE METAL
DECIMAL ± .125"
FRACTION ± 1/4"
ANGLE ± 1°
±1% @ 68°F



SHOT WEIGHT:
60 LBS. (27.22 KG.)
SHIPPING WEIGHT:
SEE NOTES
FINISH:

NOTES: (C) (F)
1.) AF 60 LBS. (27.22 KG.)
2.) FF 92 LBS. (41.73 KG.)
3.) 0.150 IN (3.81 mm) NOM. WALL

DESCRIPTION 48 X 60 X 20 FLOAT	SCALE N.S.	PART NO. 4860-20
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