

SECURE LID WITH 19318 NYLON TIE

AST10038 RISER CAP

AST19286 RISER TUBE

AST19211 SEPTIC TANK LID
MODIFIED PER DIAGRAM A

29.00

AST19291 RISER GASKET HERE

32.64

DIAGRAM A

Ø7.75
ROUT OPENING
THROUGH

Ø.375 DIA. 6 PLACES

Ø 13.00 BOLT CIRCLE

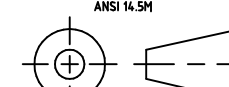
29.42

FASTEN RISER TO LID WITH:

6 EA. 10019 5/16" X 2 BOLTS

12 EA. 10320 5/16" FLAT WASHERS

6 EA. 10280 5/16" NYLON NUTS

		DRAWN / DATE REH / 5/11/04	MATERIAL	 Ace Roto-Mold A DIVISION OF DEN HARTOG INDUSTRIES, INC. 4010 HOSPERS DRIVE S., BOX 425, HOSPERS, IOWA 51238
A	GENERAL REVISION FOR ACCURACY 1/13/06	APPRD. / DATE REH / 5/11/04		
REV	DESCRIPTION	DATE	APPRD	CLIENT / DESCRIPTION
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED + 1% @ 68° F		THIRD ANGLE PROJECTION ANSI 14.5M 	NOTES: BLACK COLOR	8" SEPTIC RISER LID ASSEMBLY
			SCALE N.S.	PART NO. AST19257