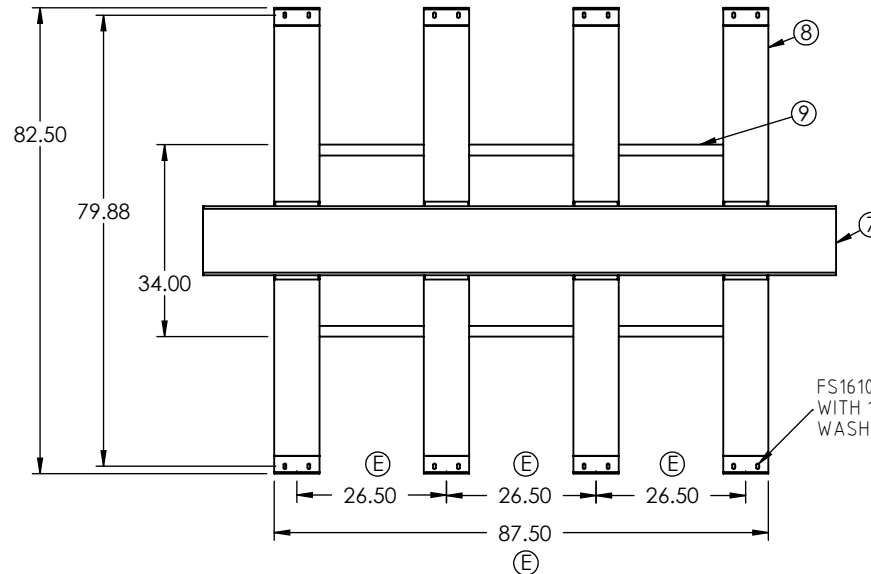


KEY	PART NUMBER	MATERIAL	DESCRIPTION	QTY.
1	19407-1	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
2	19407-4	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
3	19408-1	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
4	19408-2	S-1875	SHEET, 3/16"	2 @ 82" X 9"(1680 SI)
5	19408-3	S-1875	SHEET, 3/16"	2 @ 82" X 9"(1680 SI)
6	19408-4	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
7	19416	S-1875	SHEET, 3/16"	14 7/8" X 112 1/8"(1667 55/64 SI)
8	19417	S-1875	SHEET, 3/16"	8 @ 36 3/8" X 8"(2328 SI)
9	19418	C06X82	CHANNEL, 6"	2 @ 87 1/8"(174.25 IN)

FS1610-SK

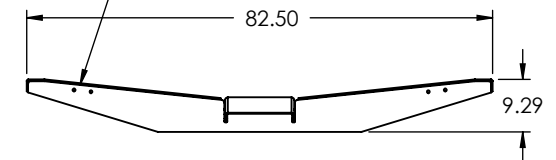
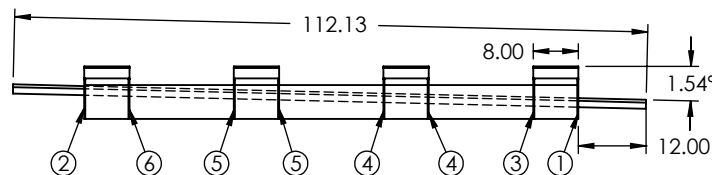
E



E

FS1610-HPFS ATTACH TO EACH SLOT WITH 1 EA. 3/8" X 2" HEX BOLT, 2 EA. FLAT WASHERS AND 1 EA. HEX NUT (16 PLACES)

FS19419 RETAINER PLATES ATTACH TO EACH HOLE WITH 1 EA. 3/8" X 1-1/4" HEX BOLT, 2 EA. FLAT WASHERS AND 1 EA. HEX NUT



E	3/8" X 2" WAS 3/8" X 1-1/4", 87.13" WAS 86.63, 26.50" WAS 26.75", 87.5" WAS 88.50"	REH 4/6/09	1833
D	COMPONENT INFORMATION ADDED TO TABLE. DRAWING TEMPLATE UPDATED.	ADH 3/27/09	1828
C	CORRECTED SLOT ORIENTATION	DHJ 3/19/08	1630
B	TOLERANCE WAS 1% @ 68°F	DHJ 2/1/07	
A	CORRECT MAT. IN NOTE 1	DHJ 2/1/07	
REV	DESCRIPTION	BY / DATE	CCN
ALL DIMENSIONS ARE IN DECIMAL INCHES. TOLERANCES UNLESS OTHERWISE SPECIFIED.		THIRD ANGLE PROJECTION ANSI 14.5M	
POLYETHYLENE ±1% @ 68°F		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°	

DRAWN / DATE REH 3/24/06	MATERIAL
APPRD. / DATE DHJ 3/24/06	
SHOT WEIGHT:	NOTES:
SHIPPING WEIGHT:	
FINISH:	

**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION	1610 SKID WELDMENT
SCALE	N.S.
PART NO.	FS1610-SK