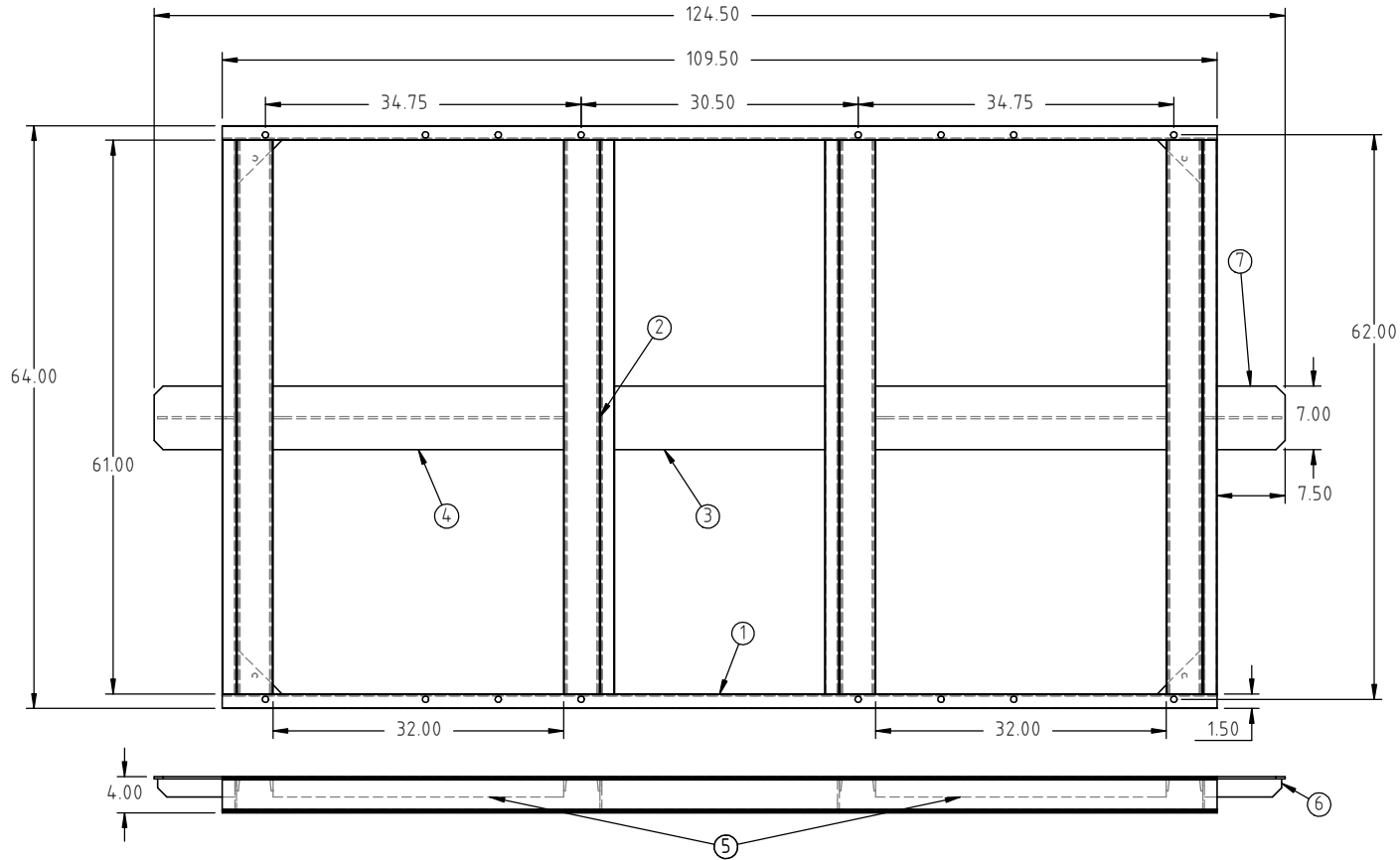


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KEY	PART NUMBER	DESCRIPTION	QTY.
1	FS1800-SKW-1	SIDE CHANNEL	2
2	FS1800-SKW-2	MIDDLE CHANNEL	8
3	FS1800-SKW-3	CENTER SUPPORT PLATE	1
4	FS1800-SKW-4	SUPPORT PLATE	2
5	FS1800-SKW-5	SUPPORT FLAT BAR	2
6	FS1800-SKW-6	OUTSIDE SUPPORT FLAT BAR	2
7	FS1800-SKW-7	OUTSIDE SUPPORT PLATE	2
8	12411	5" X 5" GUSSET	4



				DRAWN / DATE DHJ 10/15/04	MATERIAL
A	BOM TABLE ADDED TO PRINT	ADH 6/23/17	3401	APPRD. / DATE ADH 11/9/07	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT:	
±1% @ 68°F				FINISH:	



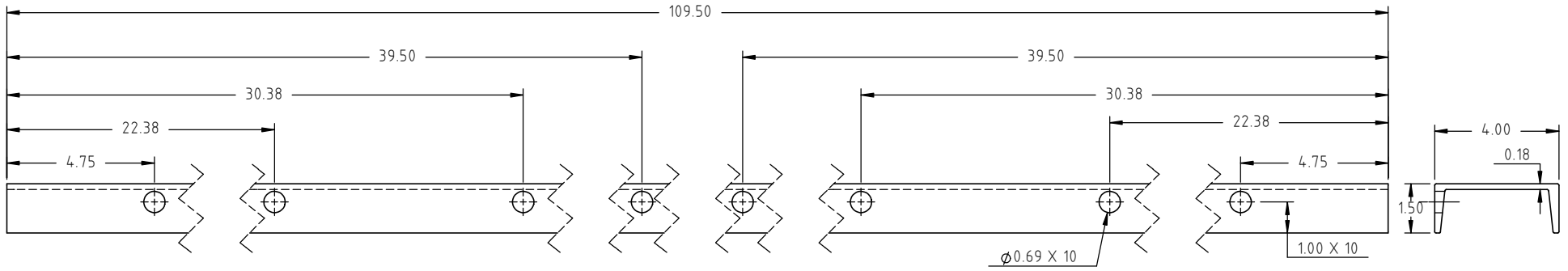
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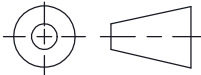
Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

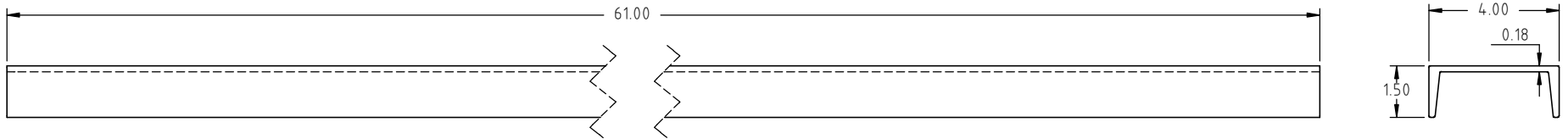
DESCRIPTION	FS, SKID 1800 GALLON WITHOUT SUMP	
SCALE	N.S.	PART NO. FS1800-SKW


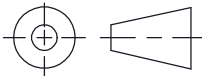
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				DRAWN / DATE ADH 3/20/09	MATERIAL 1.) CHANNEL, 4", MILD STEEL	 <p>Den Hartog INDUSTRIES, INC.</p> <p><i>Acc Roto-Mold Injection Molding Blow Molding Sowjoy</i></p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>
				APPROD. / DATE KGJ 6/23/17		
REV	DESCRIPTION	BY / DATE	CCN			
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED POLYETHYLENE $\pm 1\%$ @ 68°F		THIRD ANGLE PROJECTION ANSI 14.5M 		SHOT WEIGHT:	NOTES:	DESCRIPTION FS,1800, GALLON TANK SKID, SIDE CHANNEL
				SHIPPING WEIGHT:		
				FINISH:		


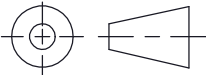
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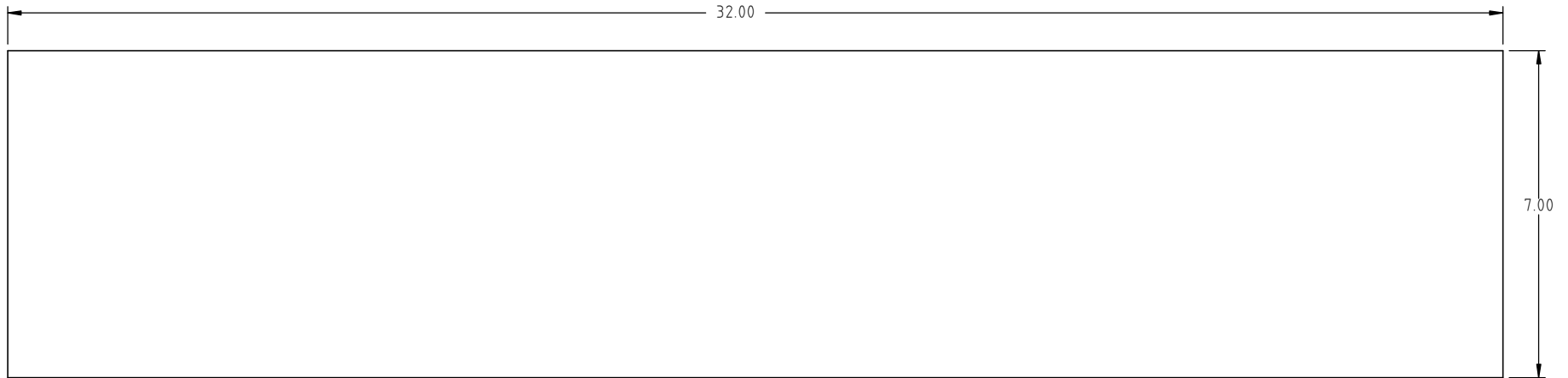
				DRAWN / DATE ADH 3/20/09	MATERIAL 1.) CHANNEL, 4", MILD STEEL	 <p>Den Hartog INDUSTRIES, INC.</p> <p><i>Acc Roto-Mold Injection Molding Blow Molding Sowjoy</i></p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>
				APPROD. / DATE KGJ 6/23/17		
REV	DESCRIPTION	BY / DATE	CCN			
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:	DESCRIPTION FS,1800, GALLON TANK SKID, MIDDLE CHANNEL
POLYETHYLENE ±1% @ 68°F				SHIPPING WEIGHT:		
METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°				FINISH:		
					SCALE N.S.	PART NO. FS1800-SKW-2

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				DRAWN / DATE ADH 3/23/09	MATERIAL 1.) SHEET, 1/4 " MILD STEEL	 <p>Den Hartog INDUSTRIES, INC. <i>Acra Roto-Mold Injection Molding Blow Molding Sowjoy</i></p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>	
				APPROD. / DATE KGJ 6/23/17			
REV	DESCRIPTION	BY / DATE	CCN				
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:	DESCRIPTION FS, 1800 GALLON TANK SKID, CENTER SUPPORT PLATE	
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT:		SCALE N.S.	PART NO. FS1800-SKW-3
±1% @ 68°F				FINISH:			

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				DRAWN / DATE ADH 3/23/09	MATERIAL 1.) SHEET, 1/4 " MILD STEEL
				APPRD. / DATE KGJ 6/23/17	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT:	
±1% @ 68°F				FINISH:	



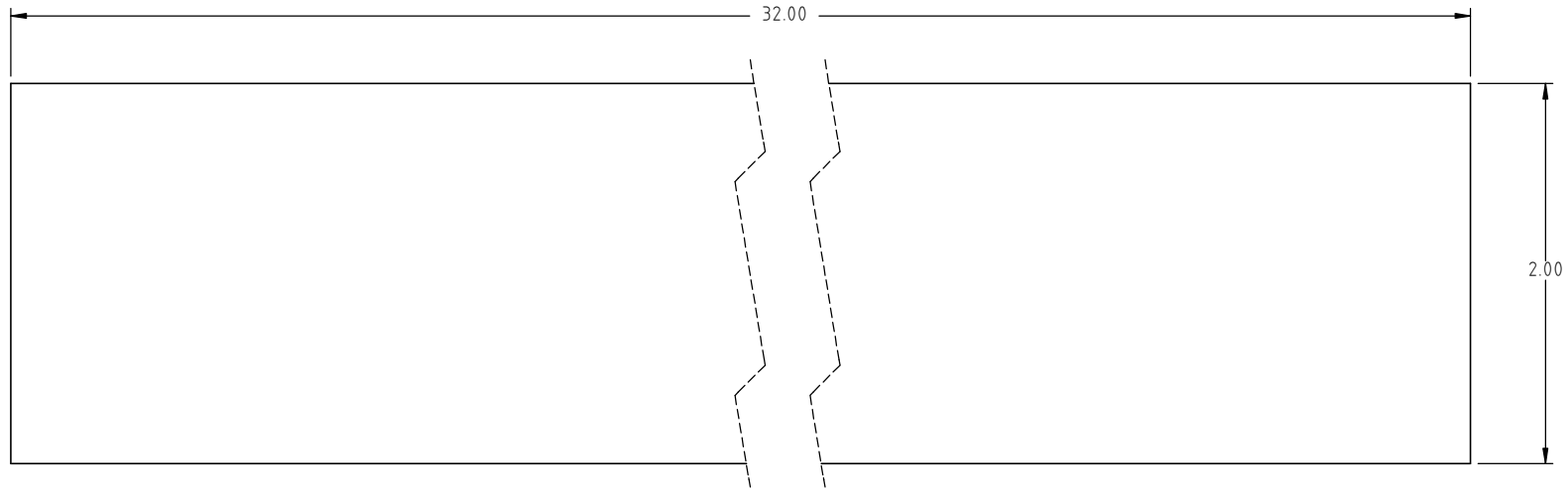
Den Hartog
INDUSTRIES, INC.


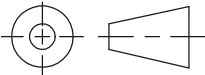
Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

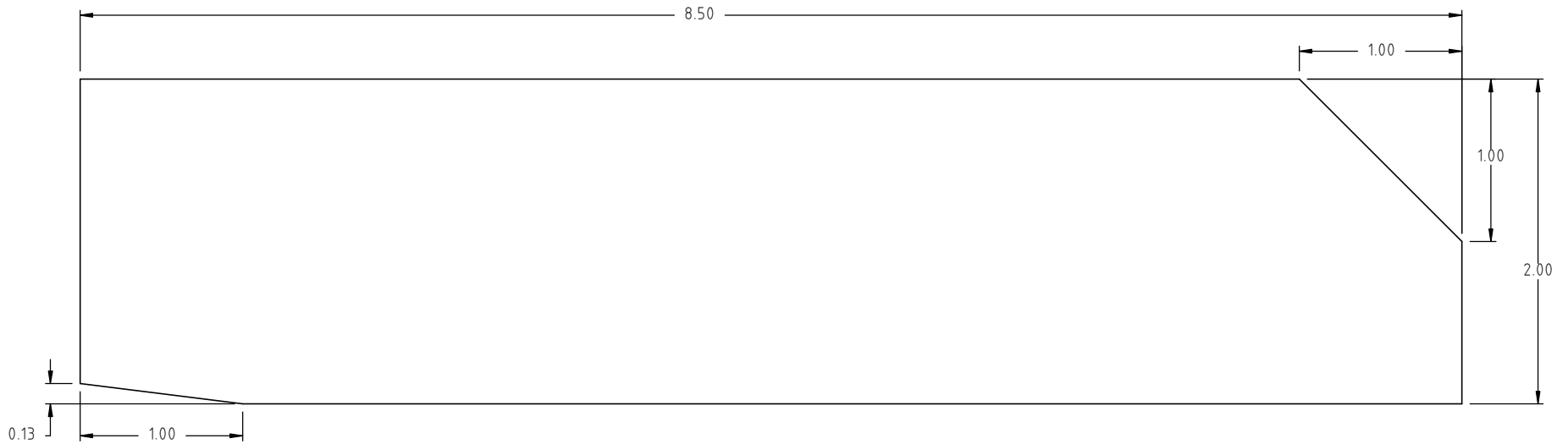
DESCRIPTION FS, 1800 GALLON TANK SKID, SUPPORT PLATE	
SCALE N.S.	PART NO. FS1800-SKW-4


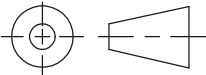
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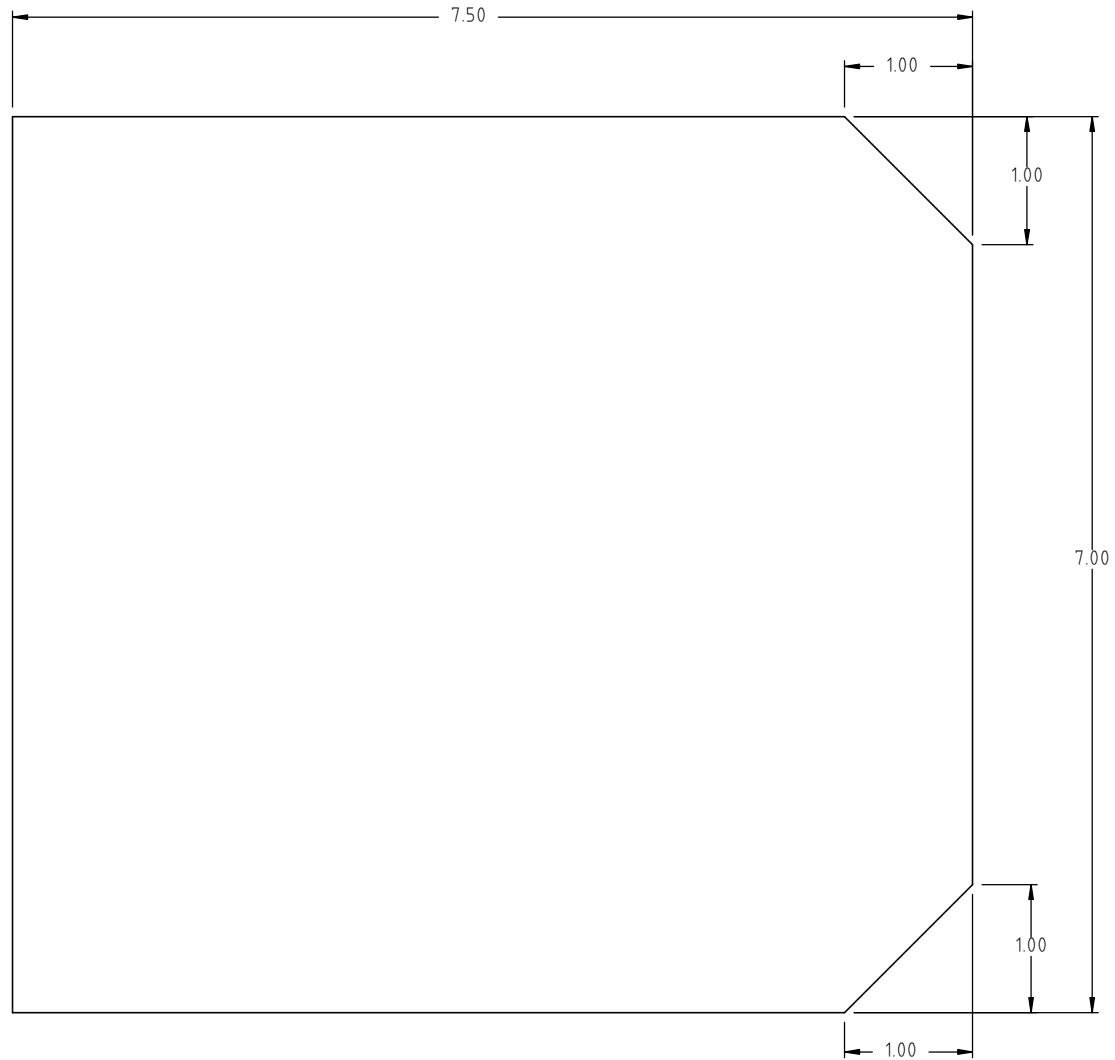


				DRAWN / DATE ADH 3/23/09	MATERIAL 1.) FLAT, 1/4 "X 2" MILD STEEL	 <p>Den Hartog INDUSTRIES, INC.</p> <p><i>Acc Roto-Mold Injection Molding Blow Molding Sowjey</i></p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>
				APPRD. / DATE KGJ 6/23/17		
REV	DESCRIPTION	BY / DATE	CCN			
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED POLYETHYLENE $\pm 1\%$ @ 68°F		THIRD ANGLE PROJECTION ANSI 14.5M 		SHOT WEIGHT:	NOTES:	DESCRIPTION FS, 1800 GALLON TANK SKID, SUPPORT FLAT BAR
				SHIPPING WEIGHT:		SCALE N.S.
				FINISH:		PART NO. FS1800-SKW-5

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				DRAWN / DATE ADH 3/23/09	MATERIAL 1.) FLAT, 1/4 "X 2" MILD STEEL	 <p>Den Hartog INDUSTRIES, INC.</p> <p><i>Acra Roto-Mold Injection Molding Blow Molding Sowjoy</i></p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>	
				APPROD. / DATE KGJ 6/23/17			
REV	DESCRIPTION	BY / DATE	CCN				
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:	DESCRIPTION FS, 1800 GALLON TANK SKID, OUTSIDE SUPPORT FLAT BAR	
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT:		SCALE N.S.	PART NO. FS1800-SKW-6
±1% @ 68°F				FINISH:			



				DRAWN / DATE ADH 3/23/09	MATERIAL 1.) SHEET, 1/4 " MILD STEEL
				APPRD. / DATE KGJ 6/23/17	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT:	
±1% @ 68°F				FINISH:	



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Acra Roto-Mold Injection Molding Blow Molding Sowjoy

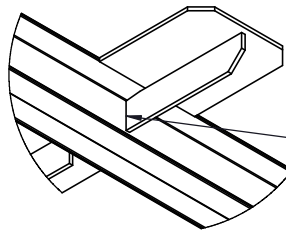
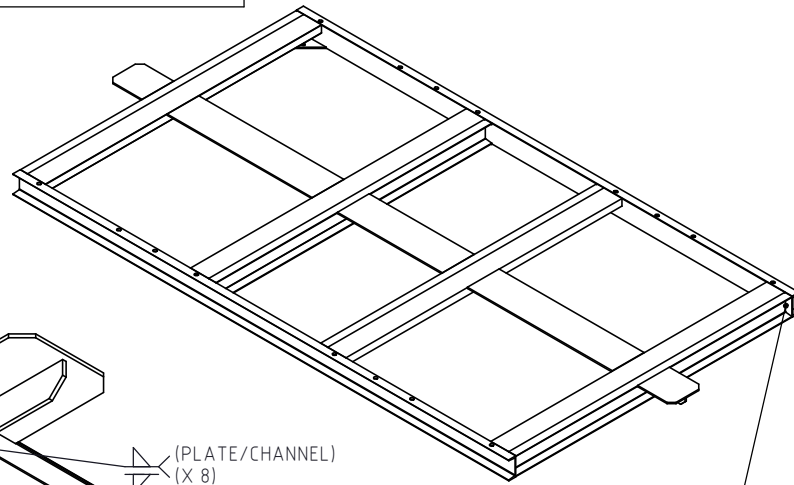
4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION FS, 1800 GALLON TANK SKID, OUTSIDE SUPPORT PLATE	
SCALE N.S.	PART NO. FS1800-SKW-7

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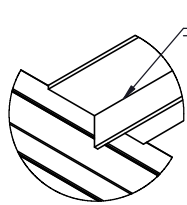
FS1800-SKW



(PLATE/CHANNEL)
(X 8)

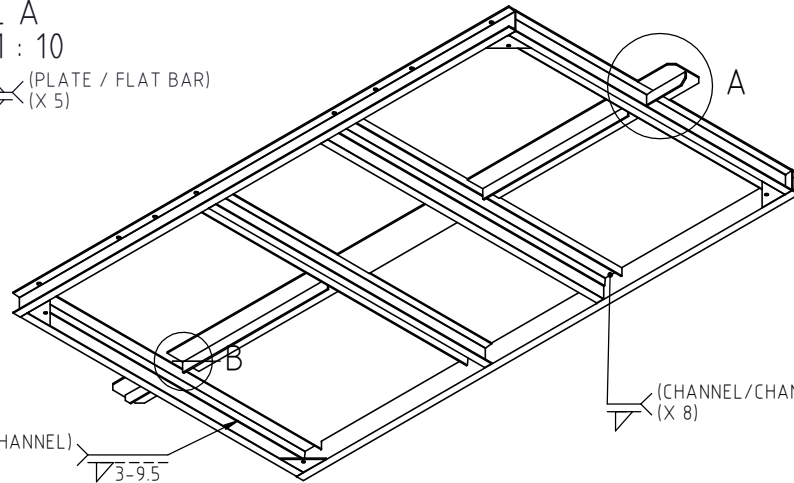
(CHANNEL/CHANNEL)
(X 8)

DETAIL A
SCALE 1 : 10



(PLATE / FLAT BAR)
(X 5)

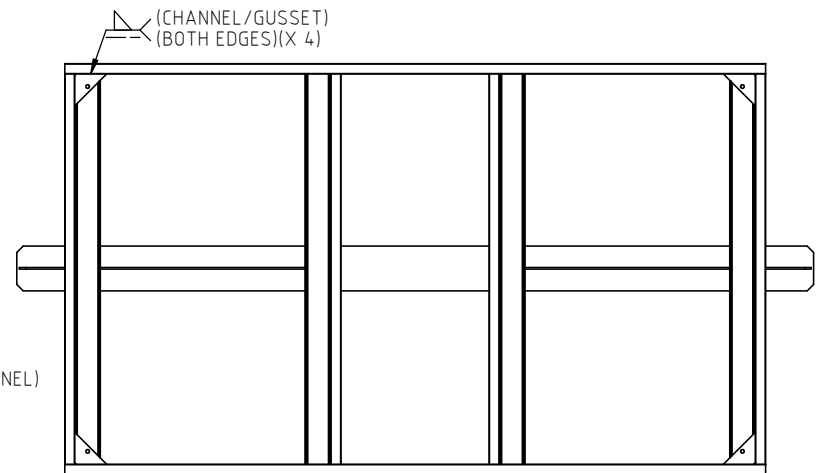
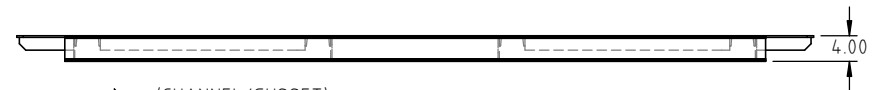
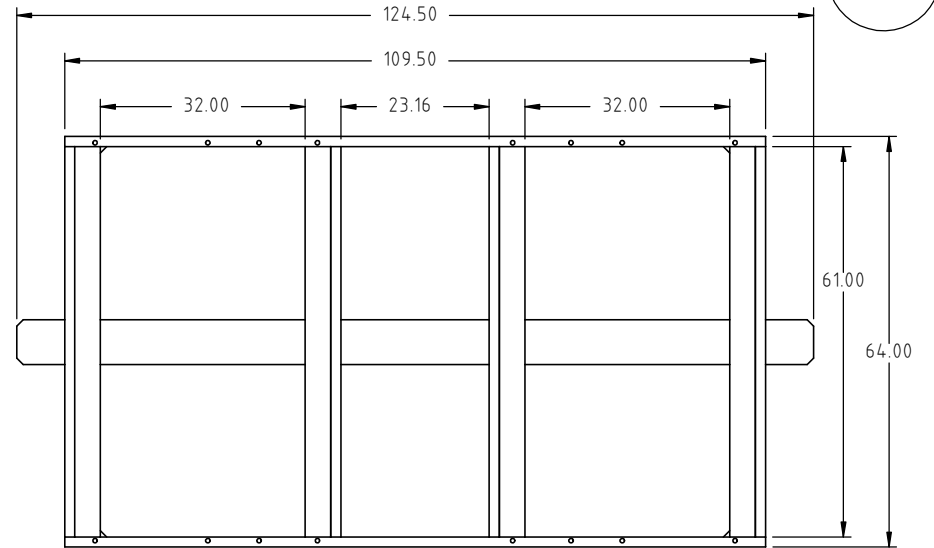
DETAIL B
SCALE 1 : 10



(CHANNEL/CHANNEL)
(X 4)

3-9.5

(CHANNEL/CHANNEL)
(X 8)



				DRAWN / DATE ADH 3/23/09	MATERIAL
				APPROD. / DATE KGJ 6/23/17	
REV	DESCRIPTION	BY / DATE	CCN		
	ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
	POLYETHYLENE			SHIPPING WEIGHT:	
	±1% @ 68°F			FINISH:	
	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°				



Den Hartog
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Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION	FS, SKID 1800 GALLON WITHOUT SUMP	
SCALE	N.S.	PART NO. FS1800-SKW