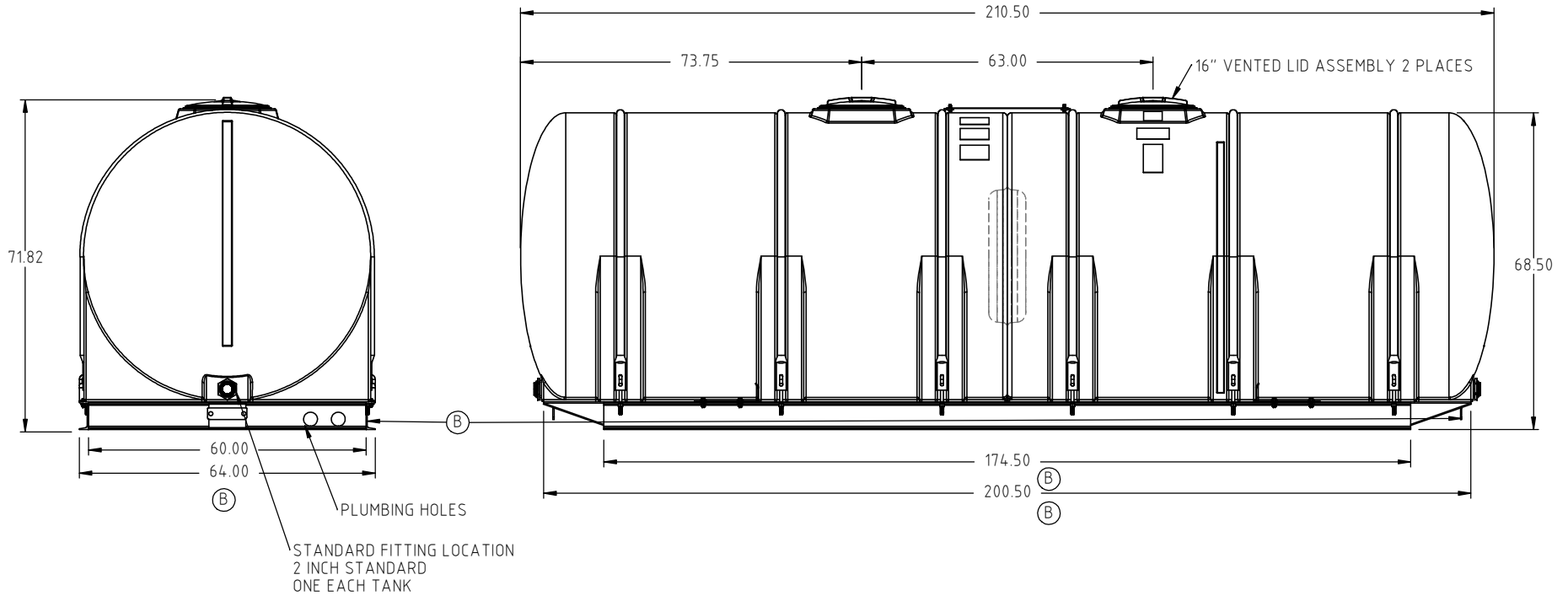


Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.



CAUTION: TWO COMPARTMENT TANKS MUST BE PLUMBED TO DRAIN EQUALLY. DO NOT USE TANKS AS INDIVIDUAL STORAGE COMPARTMENTS.

C	BAFFLE FEATURES REMOVED. DRAWING TEMPLATE UPDATED.	ADH 7/14/16	3260	DRAWN / DATE	MATERIAL SEE COMPONENTS
B	SKID UPDATED	ADH 2/25/08	1604	REH 03/02/01	
A	CHANGE TO FS PART #	4/3/07		APPRD. / DATE	
REV	DESCRIPTION	BY / DATE	CCN	REH 03/02/01	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES: 1.) AVAILABLE IN NATURAL OR YELLOW COLOR
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT: 2020.00 LBS	
±1% @ 68°F				FINISH:	



Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

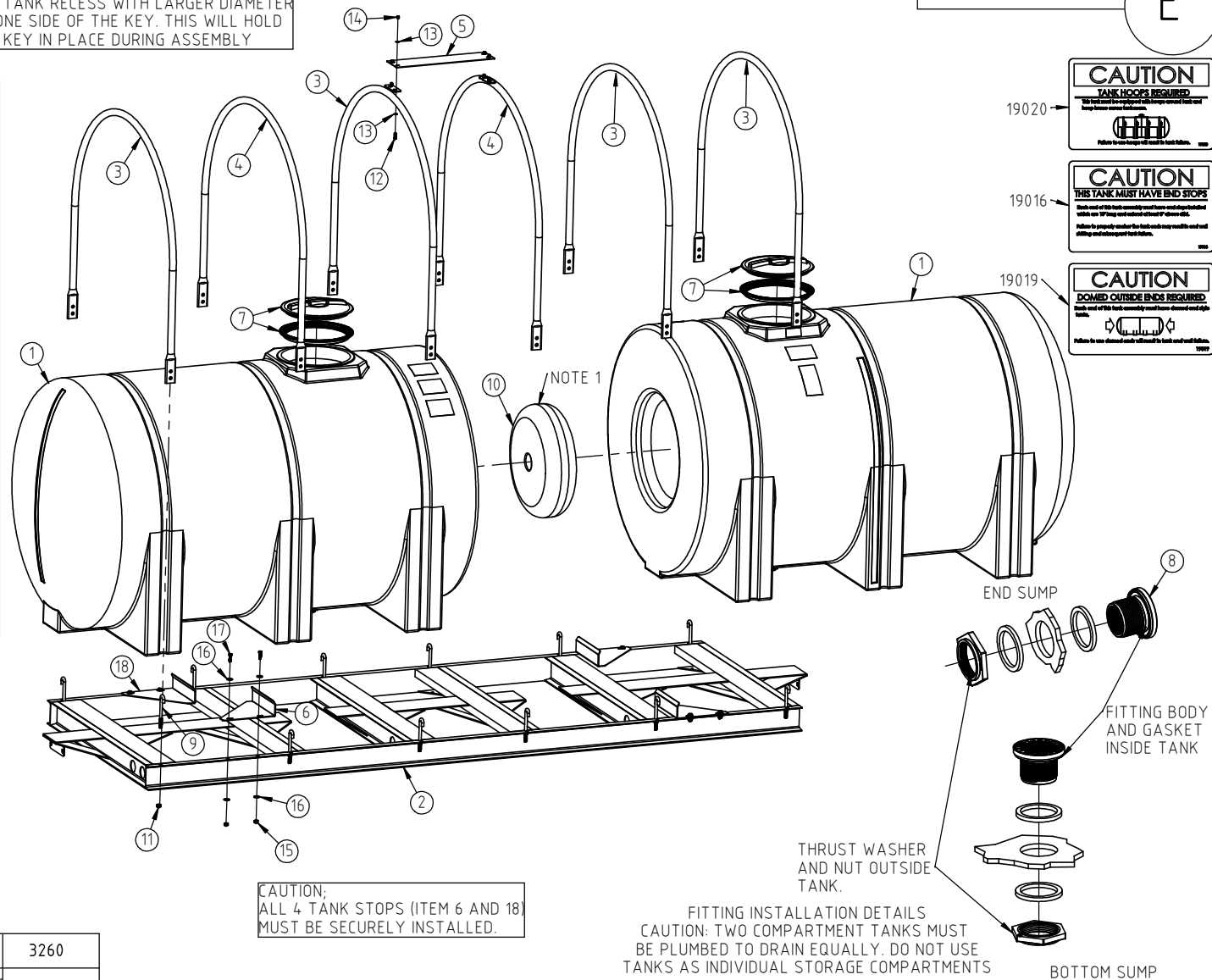
4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION		2600 GAL. SECTIONAL TANK WITHOUT SUMP	
SCALE	N.S.	PART NO.	FS2600-2W

Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.

NOTE 1: PRESS TANK KEY (ITEM 10) INTO ONE TANK RECESS WITH LARGER DIAMETER ON ONE SIDE OF THE KEY. THIS WILL HOLD THE KEY IN PLACE DURING ASSEMBLY

KEY	PART NUMBER	DESCRIPTION	QTY.
1	FS1295-62FS/FW	TANK BODY	2
2	FS2600-SK	SKID WELDMENT	1
3	FS062-HPS	FS, HOOP 62"	6
4	FS062-HPC	HOOP WELDMENT	2
5	FS2600-CP	CONNECT PLATE	1
6	FS10026	RH RETAINER	2
7	10528	16" LID ASSY.	2
8	10508	2" FITTING ASSY.	2
9	J.625X8.000	J-BOLT, 5/8" X 8" PLATED	12
10	FS24-D	TANK KEY	1
11	10938	NUT, 5/8" NYLOK GR 2 ZINC	12
12	11092	BOLT, 3/8" X 1-1/5" GR 5 ZINC	4
13	SJ10937	WASHER, 3/8" FLAT ZINC	8
14	SJ10940	NUT, 3/8" NYLOK GR 2 ZINC	4
15	10126	NUT, 1/2"-13 HEX GR 2 ZINC	8
16	10323	WASHER, 1/2" FLAT ZINC	16
17	10695	BOLT, 1/2" X 1-1/2" GR 5 ZINC	8
18	FS10027	LH RETAINER	2



CAUTION
TANK HOOPS REQUIRED
Do not install hoops until tank is secured to skid.

CAUTION
THIS TANK MUST HAVE END STOPS
Each end of the tank assembly must have end stops installed within 10" of the tank assembly end. Failure to install end stops will void the warranty and may result in tank failure.

CAUTION
DOMED OUTSIDE ENDS REQUIRED
Each end of the tank assembly must have domed ends installed. Failure to install domed ends will void the warranty and may result in tank failure.

CAUTION,
ALL 4 TANK STOPS (ITEM 6 AND 18)
MUST BE SECURELY INSTALLED.

FITTING INSTALLATION DETAILS
CAUTION: TWO COMPARTMENT TANKS MUST
BE PLUMBED TO DRAIN EQUALLY. DO NOT USE
TANKS AS INDIVIDUAL STORAGE COMPARTMENTS

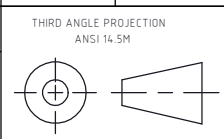
E	BAFFLE FEATURES REMOVED. DRAWING TEMPLATE/LAYOUT UPDATED.	ADH 7/15/16	3260
D	REMOVE TOLERANCE	GWC 3/19/07	
C	CHANGE TO FM PART #	11/6/06	
B	ADD CAUTION NOTE	11/2/06	
A	LID POSITION CORRECTED	10/04/01	
REV	DESCRIPTION	BY / DATE	CCN


DRAWN / DATE	MATERIAL
REH 8/08/01	
APPRD. / DATE	
REH 8/08/01	
SHOT WEIGHT:	NOTES:
SHIPPING WEIGHT:	
FINISH:	

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED

POLYETHYLENE

±1% @ 68°F





Den Hartog

INDUSTRIES, INC.

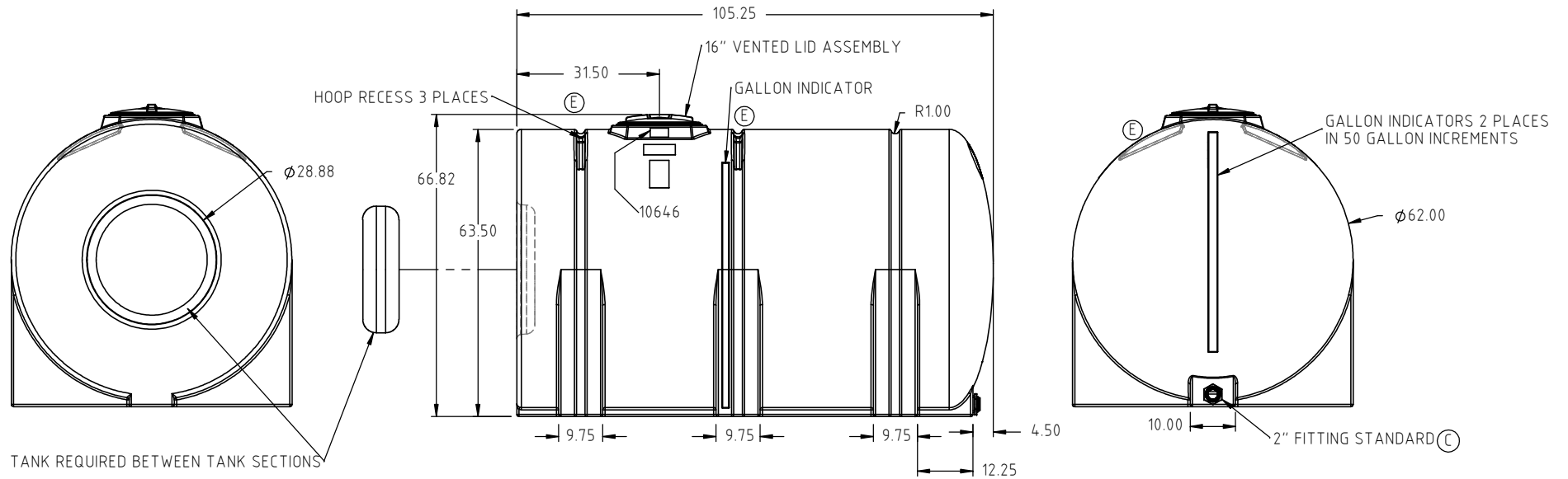
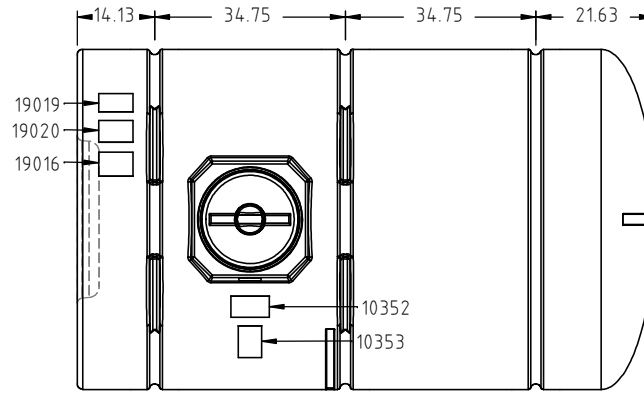
Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	ACE 2600 GALLON TANK SKID ASSEMBLY AND PARTS	
SCALE	N.S.	PART NO. FS2600-2W / FM2600-2S

Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.

CAUTION: TWO COMPARTMENT TANKS MUST BE PLUMBED TO DRAIN EQUALLY. DO NOT USE TANKS AS INDIVIDUAL STORAGE COMPARTMENTS.



NOTE: 3 HOOPS ARE REQUIRED ON THIS TANK

E	BAFFLE ENGAGEMENT POINTS ADDED.	ADH 4/17/17	3378
D	BAFFLE FEATURES REMOVED. DRAWING LAYOUT UPDATED.	ADH 6/30/16	3260
C	STANDARD FITTING LOCATION NOTE ADDED	ADH 10/14/11	2307
B	REVISE SUMP WAS 8X8	DHJ 11/6/07	
A	CHANGE PART NUMBER	3/29/06	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
REH 3/02/01	HDPE
APPRD. / DATE	
DHJ 3/2/01	



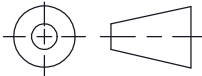
Den Hartog

INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	
1295 GAL. SECTIONAL TANK, END SUMP	
SCALE	PART NO.
N.S.	FS1295-62FS

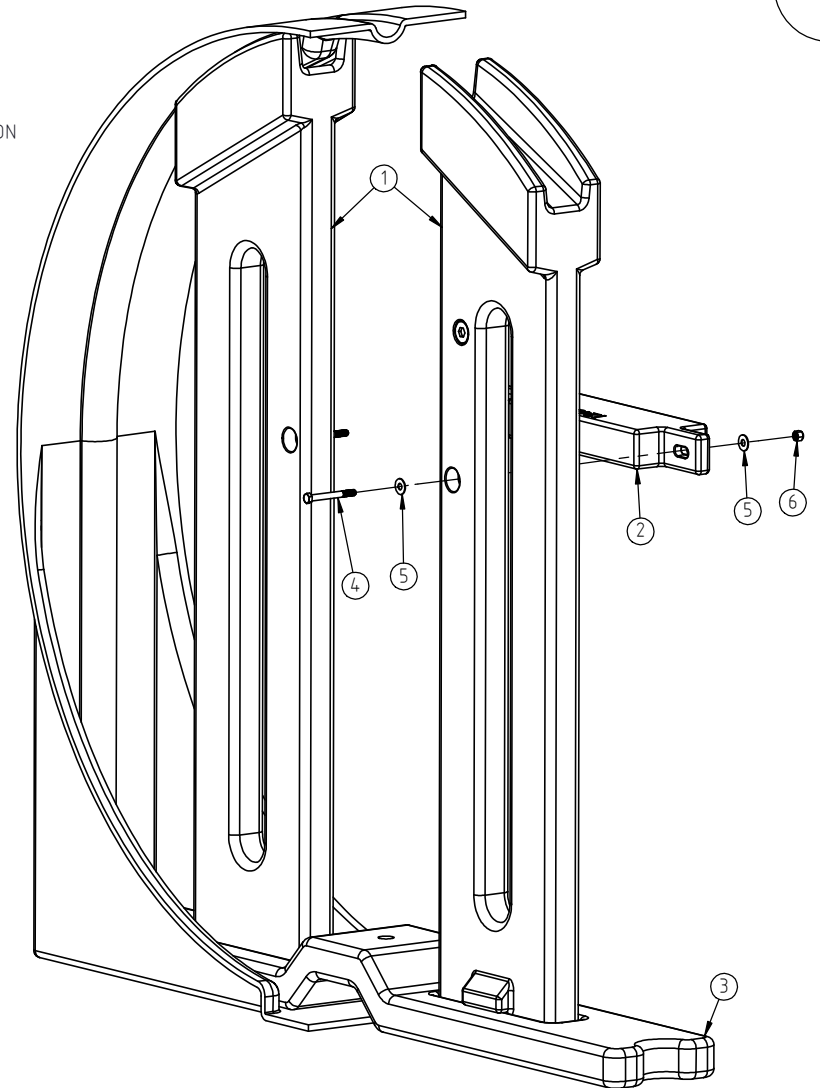
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M	SHOT WEIGHT: 425.00 LBS	NOTES: 1.) AVAILABLE IN NATURAL OR YELLOW COLOR 2.) NOM. WALL = 0.400
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT:	
±1% @ 68°F			FINISH:	

Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.



USE SHORT SIDE BETWEEN BAFFLES ON ALL TANKS

KEY	PART NUMBER	DESCRIPTION	QTY.
1	12481	BAFFLE	2
2	12482-BM	BAFFLE STRUT	1
3	12480	BAFFLE TIE	1
4	12469	BOLT, 3/8"-16 X 3-1/2" SS	2
5	11094	WASHER, 3/8" X 1" OD FLAT SS	4
6	10223	NUT, 3/8" STAINLESS NYLOK	2



(section view of tank shown)

Installation Instructions

1. Insert Baffles, Tie and Strut through lid opening.
2. It will be necessary to enter tank for assembly.
CAUTION: NEVER ENTER A TANK EXPOSED TO CHEMICALS WITHOUT THE PROPER SAFETY EQUIPMENT.
3. Place Bottom Tie into middle leg bays.
4. Engage Baffles into Tie slots.
5. Position Strut between Baffles.
6. Fasten Strut to Baffles with hardware as shown.
7. **IMPORTANT: 3 Hoops must be installed on this tank.**
8. Periodically check and retighten all hoops as necessary.

				DRAWN / DATE ADH 4/18/17	MATERIAL
				APPROD. / DATE REH 4/19/17	
REV	DESCRIPTION	BY / DATE	CCN	SHOT WEIGHT:	NOTES:
				SHIPPING WEIGHT:	
				FINISH:	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M			
POLYETHYLENE ±1% @ 68°F		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			



Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

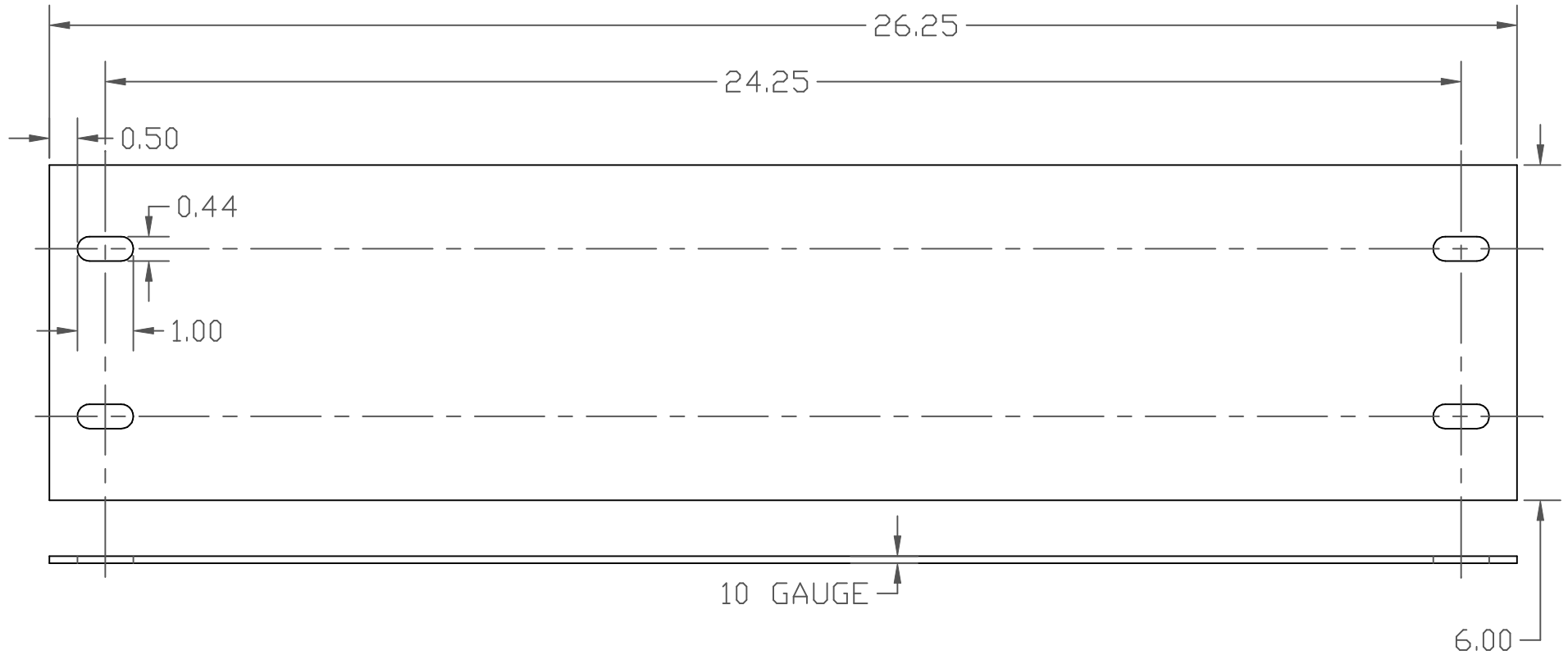
DESCRIPTION	1295 & 1300 BAFFLE KIT INSTALLATION INSTRUCTIONS	
SCALE	N.S.	PART NO. FM-FS-1295-1300 BAF


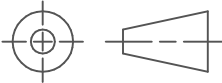
PROPRIETARY DATA

INFORMATION FURNISHED HEREIN IS THE PROPERTY OF DEN HARTOG INDUSTRIES INC. AND SHALL NOT BE USED, DISCLOSED TO OTHERS, OR COPIED WITHOUT EXPRESSED WRITTEN CONSENT OF DEN HARTOG IND. ALL RIGHTS RESERVED.

FS2600-CP

A



		DRAWN /DATE DHJ 4/13/07		MATERIAL		 Ace Roto-Mold A DIVISION OF DEN HARTOG INDUSTRIES, INC. 4018 HWY. 60 BLVD., BOX 421, HOSPERS, IOWA 51238
A		APPRD. /DATE ADH 11/9/07		MILD STEEL S-10 GA.		
REV	DESCRIPTION	DATE	APPRD.	CLIENT / DESCRIPTION		
	MATERIAL CHANGE CCN1306	DHJ 5/7/07	ADH	CONNECTING PLATE FOR 2 TANK 2600 LEG		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED ± .030				THIRD ANGLE PROJECTION ANSI 14.5M 		SCALE NONE
				NOTES:		PART NO. FS2600-CP