

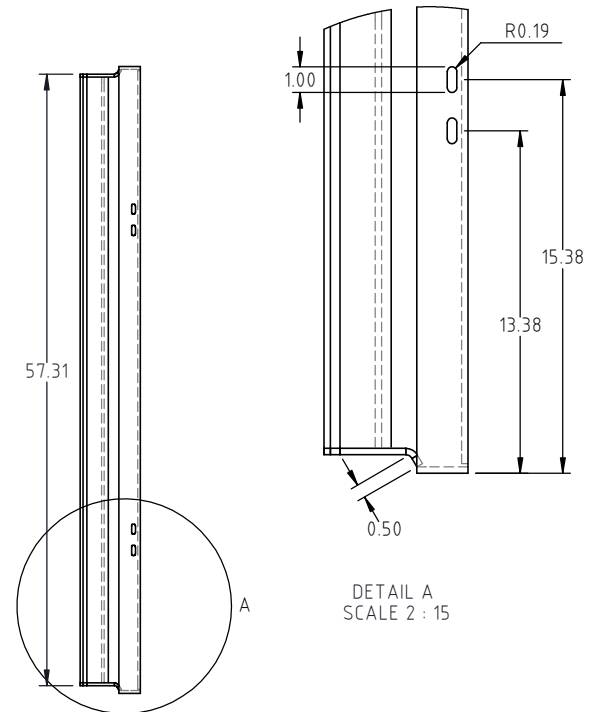
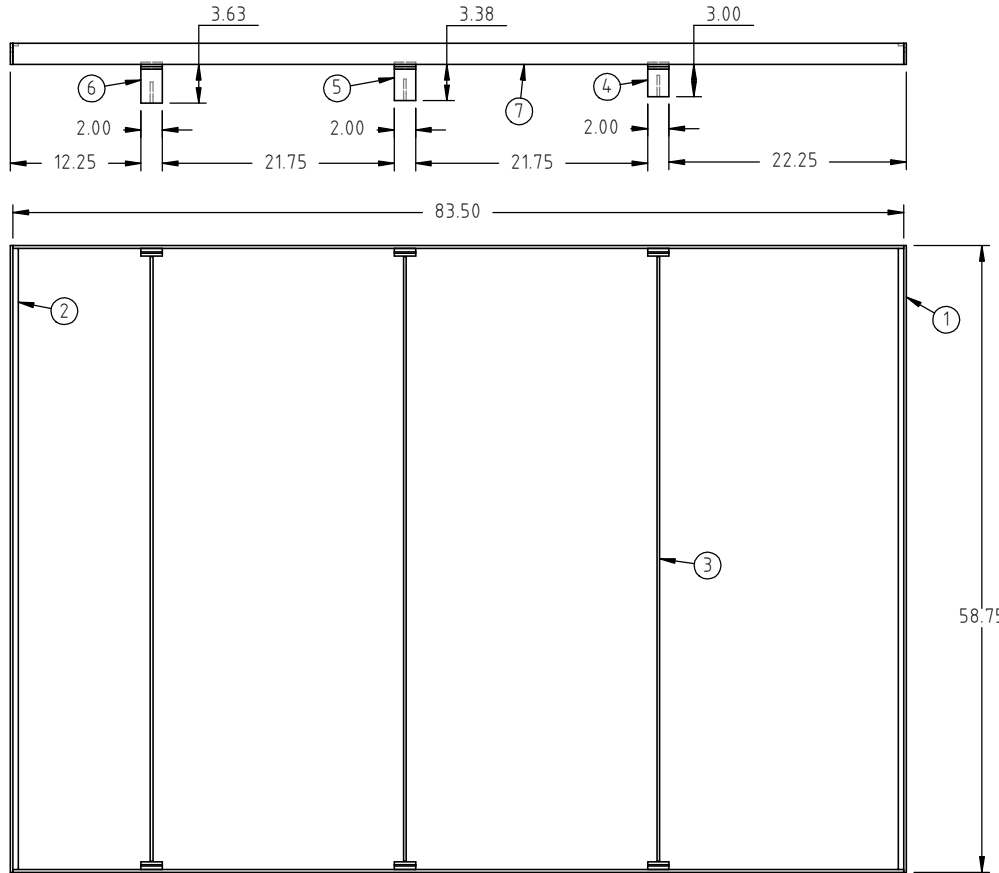
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KEY	PART NUMBER	DESCRIPTION	QTY.
1	SJ15500	SUPPORT, END BAR	2
2	SJ15501	SUPPORT, END 1/4" X 1/2" FLAT	2
3	SJ15502	SUPPORT, CROSS	3
4	SJ15503	SUPPORT, TAB 3-3/8"	2
5	SJ15504	SUPPORT, TAB 3-3/4"	2
6	SJ15505	SUPPORT, TAB 4"	2
7	SJ16008	SUPPORT BAR, SIDE (FS-NUR)	2

SJFPS001

A



DETAIL A  
SCALE 2 : 15

				DRAWN / DATE ADH 8/4/09	MATERIAL
A	SJ15503 END VIEWS UPDATED.	ADH 5/2/16	3246	APPROD. / DATE KGJ 4/27/10	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT: 72 LBS	
±1% @ 68°F		FINISH: RECLAIM POWDER COAT			



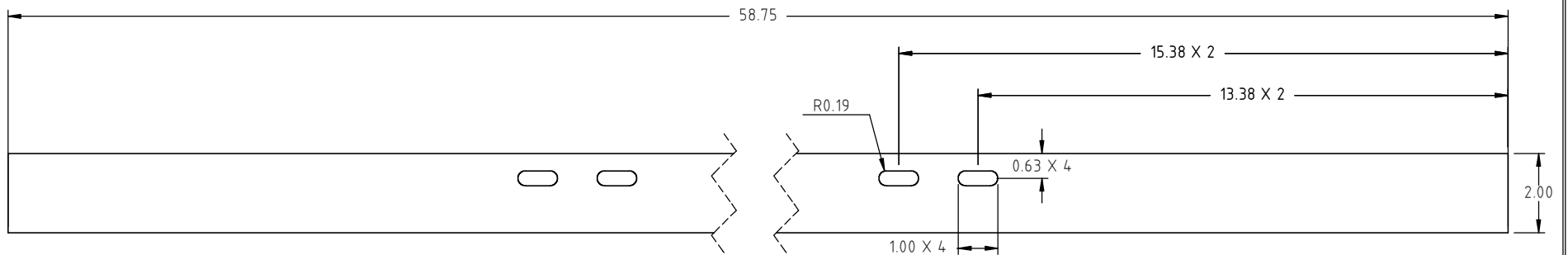
**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION FLUSH PAN SUPPORT FRAME	
SCALE N.S.	PART NO. SJFPS001

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				DRAWN / DATE ADH 8/10/09	MATERIAL 1.) FLAT, 1/4" X 2" MILD STEEL
A	.062" WAS .125"	ADH 5/2/16	3246	APPRD. / DATE	2.) SHEER FROM B02500X20000
REV	DESCRIPTION	BY / DATE	CCN	KGJ 4/27/10	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE		METAL DECIMAL ± .062" (A) FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT:	
±1% @ 68°F				FINISH:	



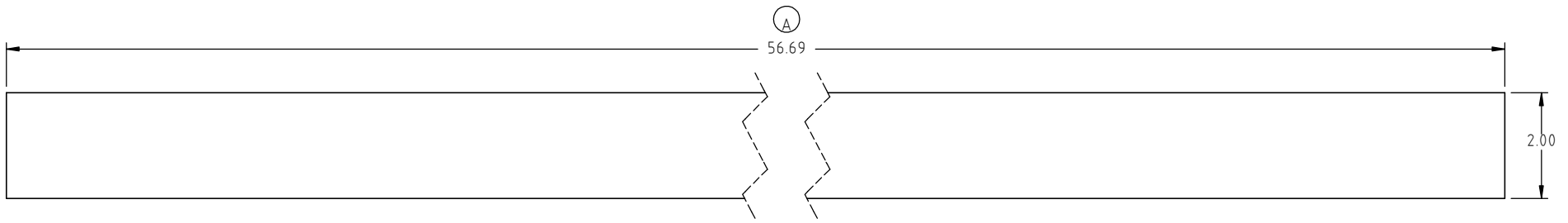
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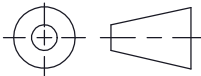
Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION SUPPORT, END BAR	
SCALE N.S.	PART NO. SJ15500

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				DRAWN / DATE ADH 8/10/09	MATERIAL 1.) FLAT, 1/4" X 2" MILD STEEL	 <p><b>Den Hartog</b> INDUSTRIES, INC.</p> <p>Ace Roto-Mold Injection Molding Blow Molding Sowjoy</p> <p>4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421</p>	
A	56.69 WAS 56.50, .0625" WAS .125"	ADH 5/2/16	3246	APPROD. / DATE KGJ 4/27/10	2.) SHEAR FROM B02500X20000		
REV	DESCRIPTION	BY / DATE	CCN				
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:	DESCRIPTION SUPPORT, CROSS	
POLYETHYLENE	METAL DECIMAL ± .062" (A) FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT:		SCALE N.S.	PART NO. SJ15502
±1% @ 68°F				FINISH:			