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KEY	PART NUMBER	DESCRIPTION	5 TANK QTY.*	4 TANK QTY.*	3 TANKS QTY.	2 TANKS QTY.	1 TANK QTY.
1	12620	1" MPT X 1" MPT X 4" NIPPLE	1	1	1	1	1
2	12621	2" MPT x 1" FPT Reducer Bushing	5	4	3	2	1
3	12622	1" MPT x 1" Hose Barb 90 Elbow	9	7	5	3	1
4	12623	1" MPT x Hose Barb Straight	4	3	2	1	-
5	12624	1" MPT x 1" MPT Coupler	4	3	2	1	-
6	12625	1" Ball Valve	5	4	3	2	1
7	12626	1" Chemical PVC Tubing x 5 ft	4	3	2	1	-
8	12627	1-1/4" S.S. Hose Clamp	8	6	4	2	-
9	12630	2 VALVE MANIFOLD WELDMENT	-	-	1	1	-
10	13526	4 VALVE MANIFOLD WELDMENT	1	1	-	-	-

ST70/120-PL

C

*=35 GALLON TANKS ONLY

35,70, 120 TOTES

NOTES:

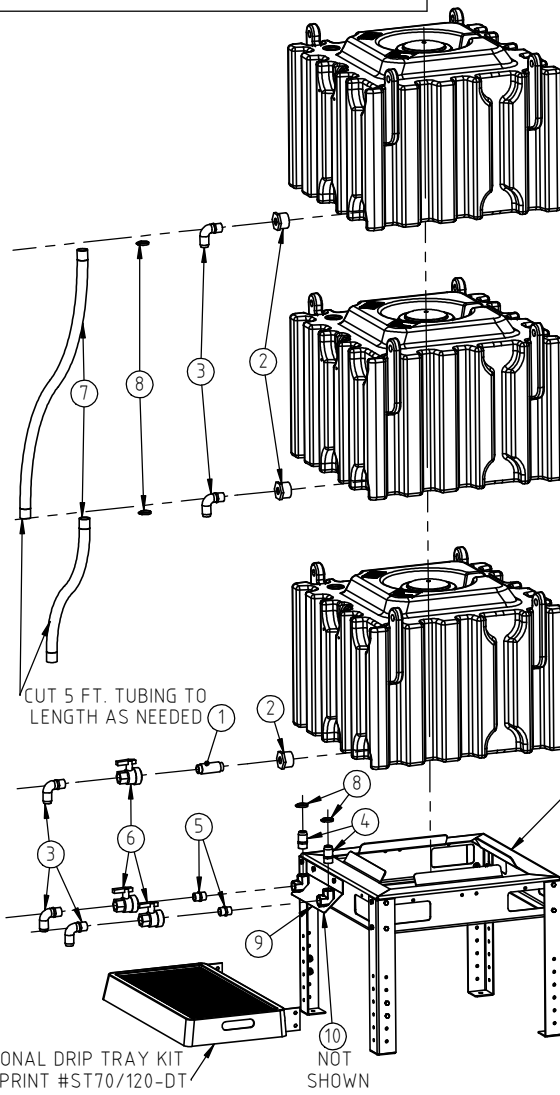
- 1.) 3 TANK PLUMBING CONFIGURATION SHOWN. FOR SINGLE UP TO FIVE TANK CONFIGURATIONS SEE QUANTITY SCHEDULE
- 2.) SEAL ALL THREADED CONNECTIONS WITH TEFLON TAPE.
- 3.) 70 GALLON TANKS LIMITED TO 3 HIGH. 120 GALLON TANKS LIMITED TO 2 HIGH. 35 GALLON TANKS LIMITED TO 5 HIGH.

180, 240 TOTES

CUT 5 FT. TUBING TO LENGTH AS NEEDED

NOTES:

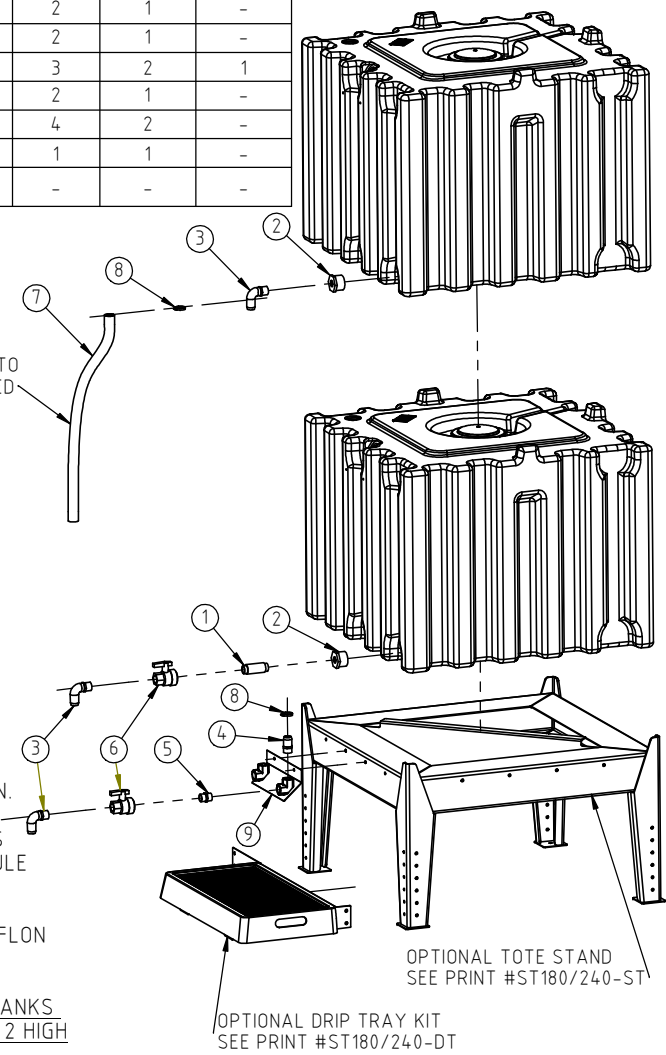
- 1.) 2 TANK PLUMBING CONFIGURATION SHOWN. FOR SINGLE TANK CONFIGURATIONS SEE QUANTITY SCHEDULE
- 2.) SEAL ALL THREADED CONNECTIONS WITH TEFLON TAPE.
- 3.) 180 AND 240 GALLON TANKS CAN ONLY BE STACKED 2 HIGH



OPTIONAL SKID KIT
SEE PRINT #ST70/120-SK

OPTIONAL LEG KIT(S)
(SEE PRINT #ST024-LG (SHOWN)
OR ST036-LG (BRACES REQUIRED))

OPTIONAL DRIP TRAY KIT
SEE PRINT #ST70/120-DT
NOT SHOWN



OPTIONAL TOTE STAND
SEE PRINT #ST180/240-ST

OPTIONAL DRIP TRAY KIT
SEE PRINT #ST180/240-DT

C	35,180 & 240 TOTE AND STAND OPTIONS ADDED TO PRINT	ADH 11/8/11	2284	DRAWN / DATE	MATERIAL
B	ST024-LG & ST036-LG WERE ST70/120-LG	ADH 4/18/11	2207	ADH 11/12/08	
A	36" LEG OPTION ADDED, DRAWING TEMPLATE UPDATED	ADH 4/13/11	2206	APPRD. / DATE	
REV	DESCRIPTION	BY / DATE	CCN	REH 1/6/09	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT:	
±1% @ 68° F				FINISH:	



Den Hartog
INDUSTRIES, INC.

Acro Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0421

DESCRIPTION	35,70,120,180,240 GAL. TOTE PLUMBING KITS	
SCALE	N.S.	PART NO. ST70/120-PL